



PRODUCT CATALOG | 2026



Integrity Innovation Improvement

Specialized Manufacturer of Submersible Pump • Made in TAIWAN ISO 9001 Certified

Continuously research, development and improvement of product is our consistent business philosophy and goals. Hence we reserve the right to modify specifications, capabilities and accessories of all products. For us to select suitable model, please inform the type, application, phase, power, caliber, voltage and head in detail before order. All the capabilities and specifications are subject to the products. If the voltage and frequency is specific standard, please customize in advance.

HENG LONG ELECTRIC CO., LTD.
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hle.service@grampuspump.com



CAT-E6-PROD2510



Heng Long Electric is one of the leading pump manufacturers in Taiwan with 3 offices across the globe, including the head office in Kaohsiung. The company also has a cooperative company in the EU and China carrying out work in sales and services. With more than 30 years of experience in designing, researching, and developing in pumps product, "Grampus" is the best recognition of our effort. From material selection to order delivery, we monitor every process closely to ensure our pumps are in "excellent state" before handed to our customers.

Our product provides a wide scope of applications to meet market demands nowadays. The applications include wastewater treatment, farm irrigation, aquaculture, daily home use, etc.

■ Past History

- 1981 founded Heng Long Co., Ltd.; dedicated in R&D, designing and manufacturing.
- 2000 founded Taiwan Pump Co., Ltd. for expanding operation and markets in Taiwan.

■ Business Philosophy

- **Integrity** is the foundation of culture and business; all activities are performed based upon sincerity.
- **Innovation** is the key point of growth and development; the operation system of entire organization is based on the innovation.
- **Improvement** is the product performance and working process, by non-stopping improvement in which is able to achieve final organizational goals.

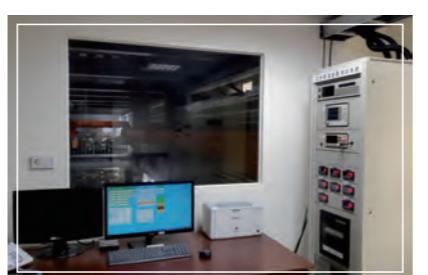
■ Quality Policy

Maintaining quality is not only our supreme spirit, but also our mission.



- CE marking of EU Directive.
- ISO 9001:2015 Quality management systems certificated.
- Bronze medal award of Talent Quality-management System of Workforce Development Agency, Ministry of Labor Taiwan.
- CNS NO. 8080 and 8432 certification of Bureau of Standards, Metrology and Inspection, M.O.E.A. Taiwan.
- CNS NO. 9813 and 8433 certification of Bureau of Standards, Metrology and Inspection, M.O.E.A. Taiwan.
- Pump test laboratory testing capability certificated by TAF and mutually recognized the agreement with ILAC.
- EX series of products has passed the ATEX and the Taiwan TS explosion-proof unit certification, Zone1 and Group IIB T4.

Design, Manufacture, Installation, Maintenance and Sales of Various Submersible Pumps.



Integrity

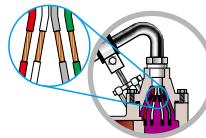
Innovation

Improvement



Thermal Protector

The thermal protector equipped in motors will shut off and reset automatically whenever there is unusual current and overheating. The protector relies on its high precision that prevents the motor from burning down.



Waterproof Treatment Cable

The cable is fixed on the upper cover. The core is manufactured with special waterproof treatment and the fixed end of the casing is produced by injection of one-piece forming; it blocks moisture from seeping into motor via cable or core. Preventing leakage or burning down of the motor.



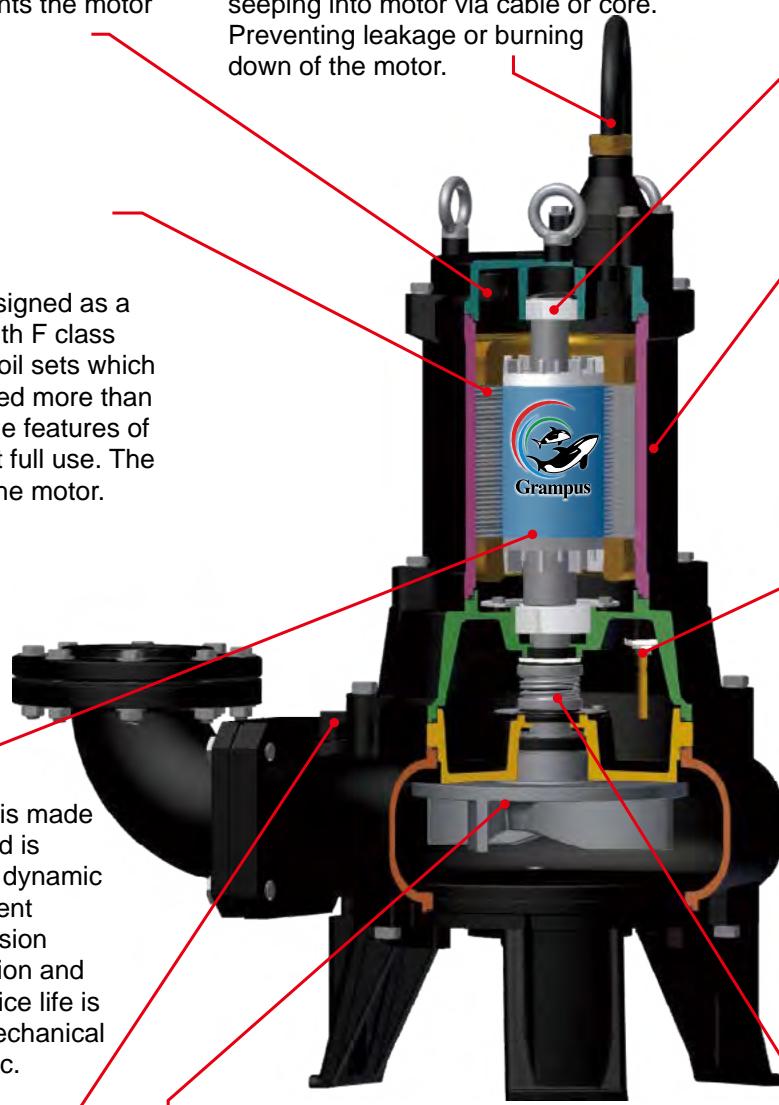
Deep Groove Ball Bearing

The high precision deep groove ball bearing has high rotate precision, low noise, vibration, and wear torque to increase the pump's service life.



Motor Coil Set

The dry motor is designed as a 2 or 4 Pole motor with F class (155°C) insulation coil sets which is varnished and dried more than 8 hours to ensure the features of the coil set will be at full use. The protection class of the motor casing is IP68.



Vent Bolt

The volute casing is equipped with vent bolts to avoid air embolism and insures that the inlet and outlet pipe system remain steady.



Semi-open Impeller

Semi-open impeller is divided into single vane and double vanes, it can cut off debris via vane and prevent clogging by solid.



Channel Impeller

Channel type design impellers allow larger solids to pass through, high efficiency, larger capacity, and non-clog.



Non-clog Impeller

Vortex non-clog design allows liquid containing large debris and long fiber to pass through.



Leakage Sensor

When sealed parts of the impeller end have worn out and moisture has entered the sealed chamber, the sensor will detect it in advance and activate the alarm. If moisture has not entered the motor yet, the pump can be repaired and maintained to prevent the motor from burning down.



Dual Silicon Carbide Mechanical Seal

Special construction and independently sealed chamber design with dual silicon carbide mechanical seal, high abrasion and corrosion resistance to ensure the sealing effect for shaft rotation and prevents water from entering the motor.



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Sewage Pump



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Sewage Pump



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JET Aerator /
Guide Rail System

Portable Engineering Fiber Resin Sump Pump



V-1032(A)(AL)
V-1052(A)(AL)
V-112(A)(AL)



(A) Float Switch

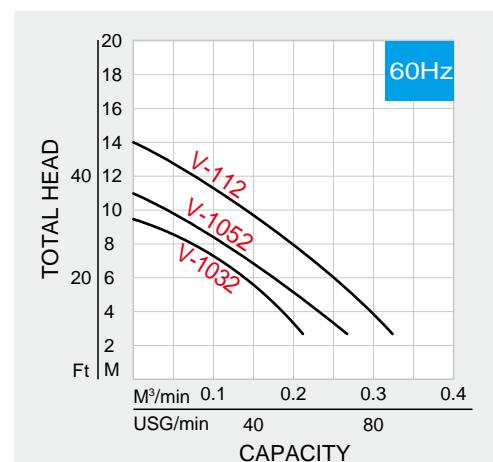


(AL) Standing
Float Switch

FEATURES

1. SIC mechanical seal in the stainless steel model resists moisture and corrosion.
2. Stainless housing stamped in one piece without seam is durable and easy to carry. The housing conforms to IEC IP68 standard.
3. A built-in auto-cut thermal protector prevents the motor from overheating.
4. With an open suspension impeller design, the water channel won't interfere with the bottom plate.
5. The machine's entire casing is made of stainless steel and special engineered plastics, making it lightweight and wear-resistant, capable of 24-hour operation.
6. It's light and handy, good design, durable, and easy to use. Just plug in the cable and it is ready to use.

PERFORMANCE CURVE



SPECIFICATION

※ (A)(AL) means single-phase motor can be installed with the float switch or Standing Float Switch.

Type	Frequency	Phase	Power		Discharge		Pole/Rotation	Std. Head	Std. Flow	Max. Head	Max. Flow	Weight
Type	Hz	PH	HP	KW	Inch	mm	P/rpm	M	M³/min	M	M³/min	KG
V-1032(A)(AL)	60	1Ø	1/3	0.25	2"	50	2P/3450	5	0.15	9.5	0.25	8
V-1052(A)(AL)	60	1Ø	1/2	0.4	2"	50	2P/3450	6	0.18	11	0.33	9
V-112(A)(AL)	60	1Ø	1	0.75	2"	50	2P/3450	8	0.20	14	0.37	11

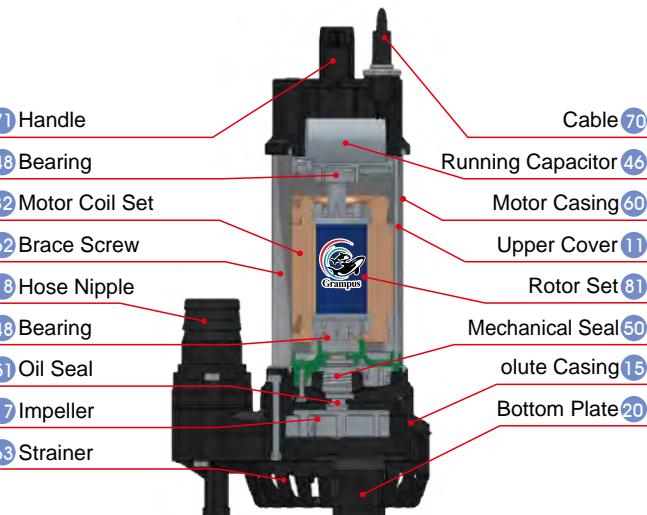


Portable Engineering Fiber Resin Sump Pump

ATTENTION

1. The Auto-cut automatically shuts off the motor to prevent overheating, voltage drops, a plugged impeller, low water level and other unusual conditions. In these cases, conditions need to be changed to avoid device failure.
2. The submersible pump relies on outside cooling water so cannot be used with a low water level.
3. Do not pump corrosive liquids with strong acids or bases, or slurry with a sand content exceeding 5%.

STRUCTURAL DRAWING



APPLICATION

1. Household wastewater, standing water in basement, sewer wastewater drainage.
2. Washing car, watering garden, landscape flowing water.
3. Pond, septic tank and community sewage drainage.
4. Plant and general sewage pumping and sucking.
5. The pumping station, wastewater treatment.
6. The Bottom strainer is to filter small objects to avoid objects block the suction gap. The base stand of V Series allows bigger solids to pass through.

MATERIAL AND STANDARD TABLE

Liquid	Caliber	50mm
	Temperature	0°C ~ 40°C(32°F~104°F)
Application		Household sewage water, fresh water foul water, sewer sewage water, industrial wastewater, public water, weak-acid and weak-alkalinity sewage water, non-corrosive liquid
	The lowest depth	≤10 M
Pump	Impeller	Vortex Impeller
	Seal	Dual Mechanical Seal
Material	Upper Cover	Engineering Strengthen Fiber Resin
	Bearing	Heavy-duty bearing
Structure	Impeller	Engineering Strengthen Fiber Resin
	Volute Casing	Engineering Strengthen Fiber Resin
Seal	Strainer	Engineering Strengthen Fiber Resin
	Rubber Foot	Rubber
Type	Horse Nipple	PP
	Lubricant	ISO VG.#32
Insulation class	Motor Side	Carbon / Ceramic
	Pump Side	Silicon Carbide / Silicon Carbide
Motor	Type	Submersible dry type
	Insulation class	B Class (130°C)
Material	Casing	SUS-304
	Main Shaft	SUS-403 / SUS-410
Cable		VCT

Cutter Sewage Submersible Pump

※ Elbow is sold separately for flange-type pumps.

BC-322
BC-333BC-322J
BC-333J

BC-353J

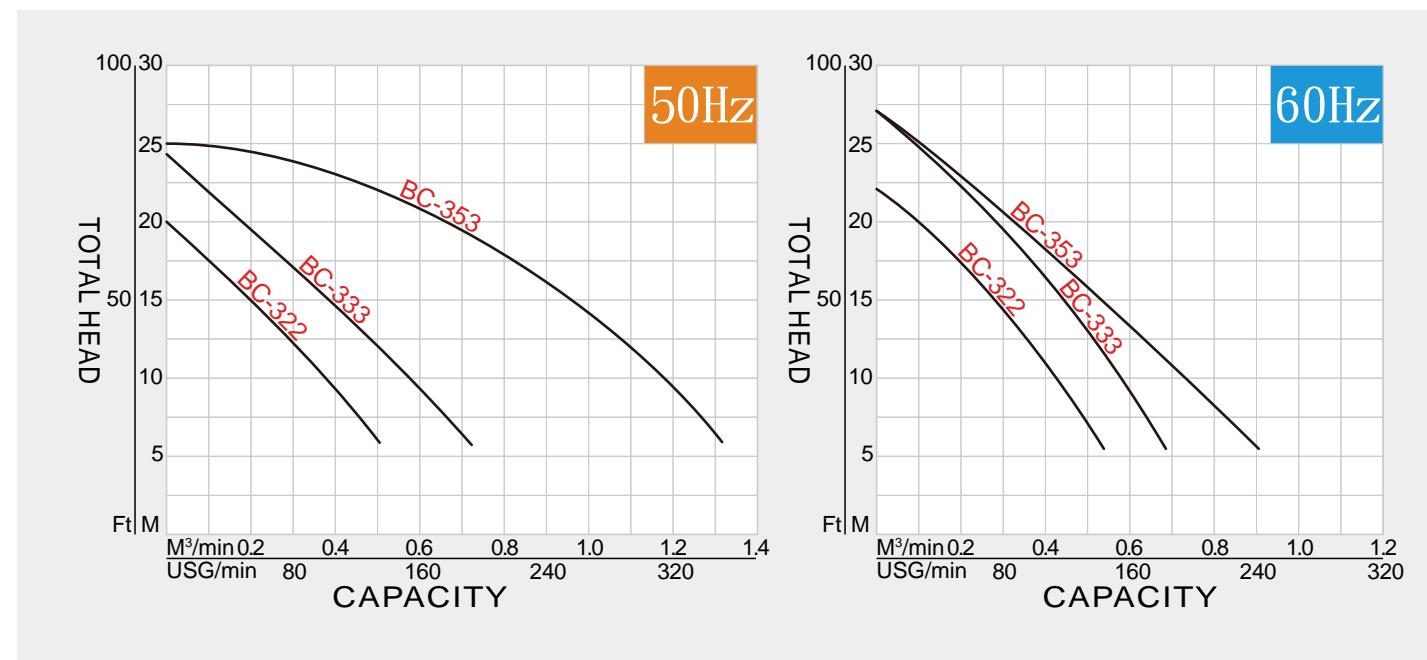


Impeller and Cutter Set

■ FEATURES

1. Building wastewater treatment system.
2. Piggery excrement, animal & poultry farm.
3. School, hospital, community wastewater treatment system.
4. Food, paper, mining, textile, leather industry wastewater treatment system.
5. Wastewater lift station, municipal wastewater treatment plant.

■ PERFORMANCE CURVE



■ SPECIFICATION

Type	Frequency	Phase	Power	Discharge	Pole/Rotation	Std. Head	Std. Flow	Max. Head	Max. Flow	BC Weight							
TYPE	Hz	PH	HP	KW	Inch	mm	P/rpm	M	M³/min	M	M³/min	KG					
BC-322(J)	50	60	30	2	1.5	2"	50	2P / 2850 / 3450	15	11	0.20	0.40	20	23	0.65	0.65	30
BC-333(J)	50	60	30	3	2.2	3"	80	2P / 2850 / 3450	19	15	0.20	0.46	24	27	0.90	0.80	33
BC-353	50	60	30	5	3.7	3"	80	2P / 2850 / 3450	24	16	0.20	0.50	25	27	1.45	1.10	41

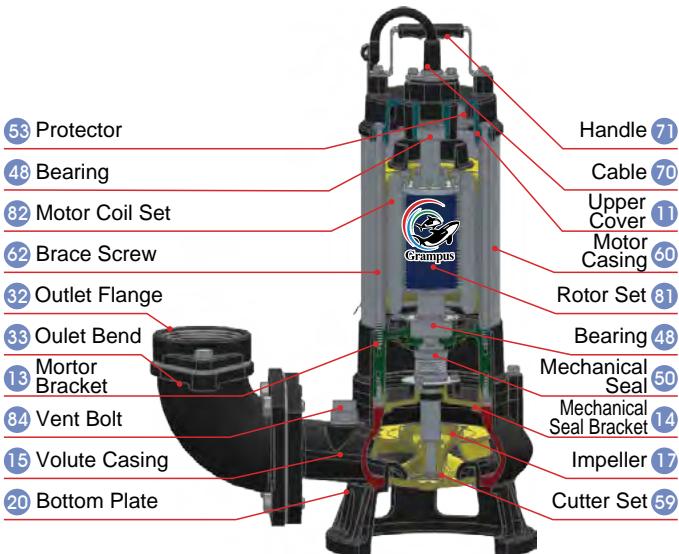


Cutter Sewage Submersible Pump

■ ATTENTION

1. For this series pump, there may be a blockage occur if the mince knife set encounters excessive solid impurities, please assess the impurity content before using.
2. This BC series pump is not applicable with guide rail system.

■ STRUCTURAL DRAWING



■ MATERIAL AND STANDARD TABLE

Liquid	Caliber		50mm • 80mm
	Temperature		0°C~40°C(32°F~104°F)
	Application		Available to deal with wastewater of building, sewer and industrial wastewater of food, paper, mining, textile, leather, dyeing and metal.
Pump Material	The lowest depth		▽30 M
	Structure	Impeller	Centrifugal Cutter Impeller
		Seal	Dual Mechanical Seal
	Upper Cover	FC-200	
	Bearing	Heavy-duty bearing	
	Impeller	420J1	
	Volute Casing	FC-200	
	Bottom Plate	FC-200	
	Motor Bracket	FC-200	
	Mechanical Seal Bracket	FC-200	
Seal	Cutter Plate	420J1	
	Lubricant	ISO VG.#32	
	Motor Side	Carbon / Ceramic	
	Pump Side	Silicon Carbide / Silicon Carbide	
Motor	Type		Submersible dry type
	Insulation class		F Class (155°C)
	Inner protector		Auto Reset Motor Protector
	Material	Main Shaft	SUS-304
		Hose Nipple	SUS-410 / SUS-420
		Cable	Standard VCT



EX

Explosion-Proof Sewage Pump

※ Elbow is sold separately for flange-type pumps.

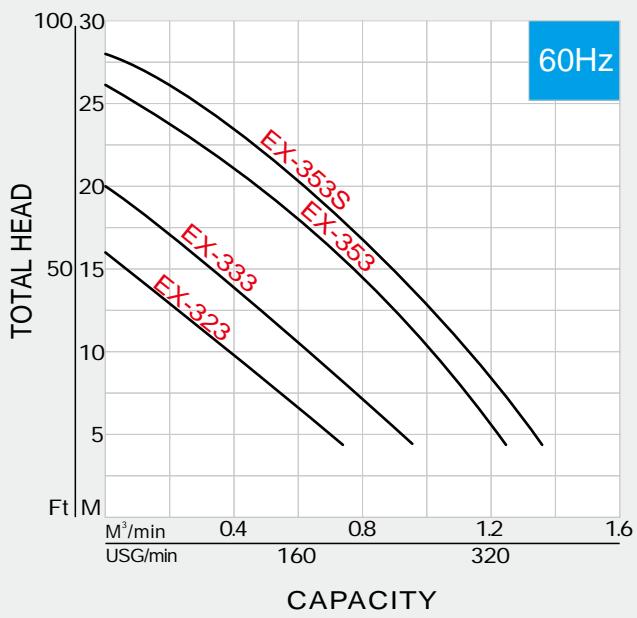
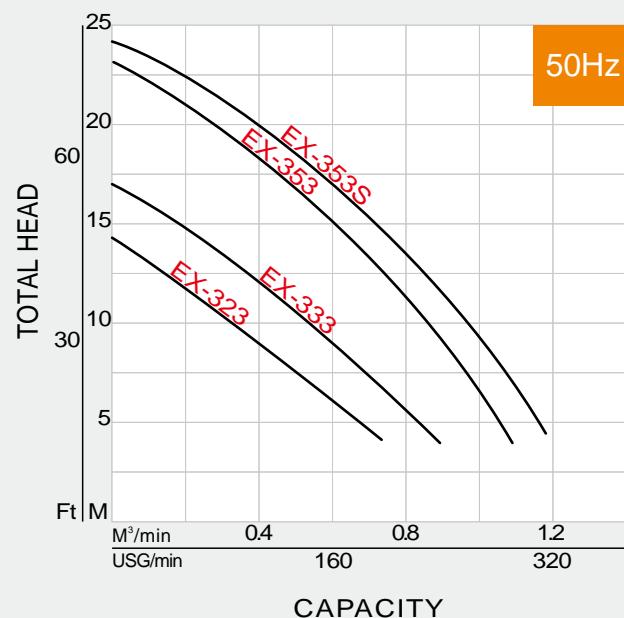


ISTI : Ex db IIB T4 Gb
TÜV : Ex II 2G Ex db h IIB T4 Gb
ATEX : Ex II 2G Ex db h IIB T4 Gb



EX-323
EX-333
EX-353

PERFORMANCE CURVE



SPECIFICATION

Type	Frequency	Phase	Power	Discharge	Pole/Rotation	Std.Head	Std.Flow	Max.Head	Max.Flow	Weight	Solid Passage							
TYPE	Hz	PH	HP	KW	Inch	mm	P/rpm	M	M³/min	M	M³/min							
EX-323	50	60	30	2	1.5	3"	80	2P / 2850 / 3450	10	10	0.30	0.35	14	16	1.00	1.00	55	40
EX-333	50	60	30	3	2.2	3"	80	2P / 2850 / 3450	12	12	0.40	0.55	17	20	1.10	1.20	57	40
EX-353	50	60	30	5	3.7	3"	80	2P / 2850 / 3450	17	18	0.50	0.60	23	26	1.20	1.40	60	40
EX-353(S)	50	60	30	5	3.7	3"	80	2P / 2850 / 3450	18	22	0.50	0.50	24	28	1.35	1.50	60	35



Explosion-Proof Sewage Pump

OPTIONS



Vortex Non-Clog Impeller



Semi-open Impeller

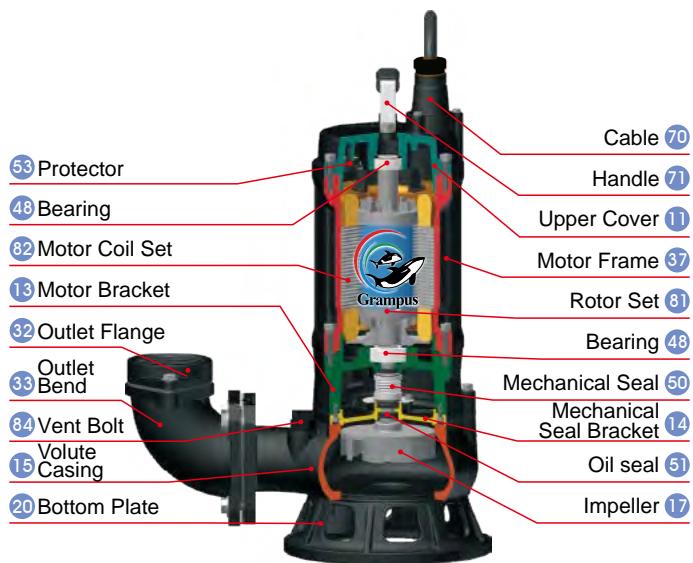
FEATURES

1. Certificate: ATEX and Taiwan TS explosion-proof unit certification, Zone1 and Group IIB T4 standard.
2. Motors are specially sealed and designed to be pressure-proof and explosion-proof to prevent the external structure from exploding due to pressure from the gas detonating in the motor casing.
3. Motor specification: Insulation grade F (155°C) of dry induction motor, explosion-proof grade Ex db h IIB T4 Gb.
4. "Temperature Control wire" & "Auto-cut" which prevents the motor from overheating.
5. Epoxy resin coating for better corrosion and rust-resistance.

APPLICATION

1. In a hazardous area such as Zone1, Group IIB T4, the gas, vapor or mist, will turn the environment into an explosive environment and may be used in places where these conditions may exist.
2. It is used in closed areas containing biogas, chemical, flammable, explosive gas, dust, etc.
3. Suitable for chemicals, petroleum, mining, power plants, sewage treatment plants, sewer systems, livestock farms, industrial and agricultural wastewater discharge.

STRUCTURAL DRAWING



MATERIAL AND STANDARD TABLE

Liquid	Caliber	80mm
	Temperature	0°C~40°C(32°F~104°F)
	Application	Suitable for chemical, petroleum, mining, power plants, sewage treatment plants, sewer systems, livestock farms, industrial and agricultural wastewater discharge.
Pump	The lowest depth	≤30 M
	Structure	Impeller / Semi-open Impeller
	Seal	Dual Mechanical Seal
Material	Upper Cover	FC-200
	Bearing	Heavy-duty bearing
	Impeller	Vortex:FC-200 / Semi-open:SCS13
Seal	Volute Casing	FC-200
	Motor Bracket	FC-200
	Mechanical Seal Bracket	FC-200
Pump Side	Bottom Plate	FC-200
	Lubricant	ISO VG.#32
	Motor Side	Carbon / Ceramic
Motor	Pump Side	Silicon Carbide / Silicon Carbide
	Type	Submersible dry type
	Insulation class	F Class (155°C)
	Inner protector	Auto Reset Motor Protector
	Casing	FC-200
Material	Main Shaft	SUS-403 / SUS-410
	Cable	Standard VCT

*Spare parts and material of pump could be made by request.

H/L series



H-10315(A)(AL)
H-1052(A)(AL)
H-3052



L-1052(A)(AL)
L-3052



(A) Float Switch



(AL) Standing
Float Switch

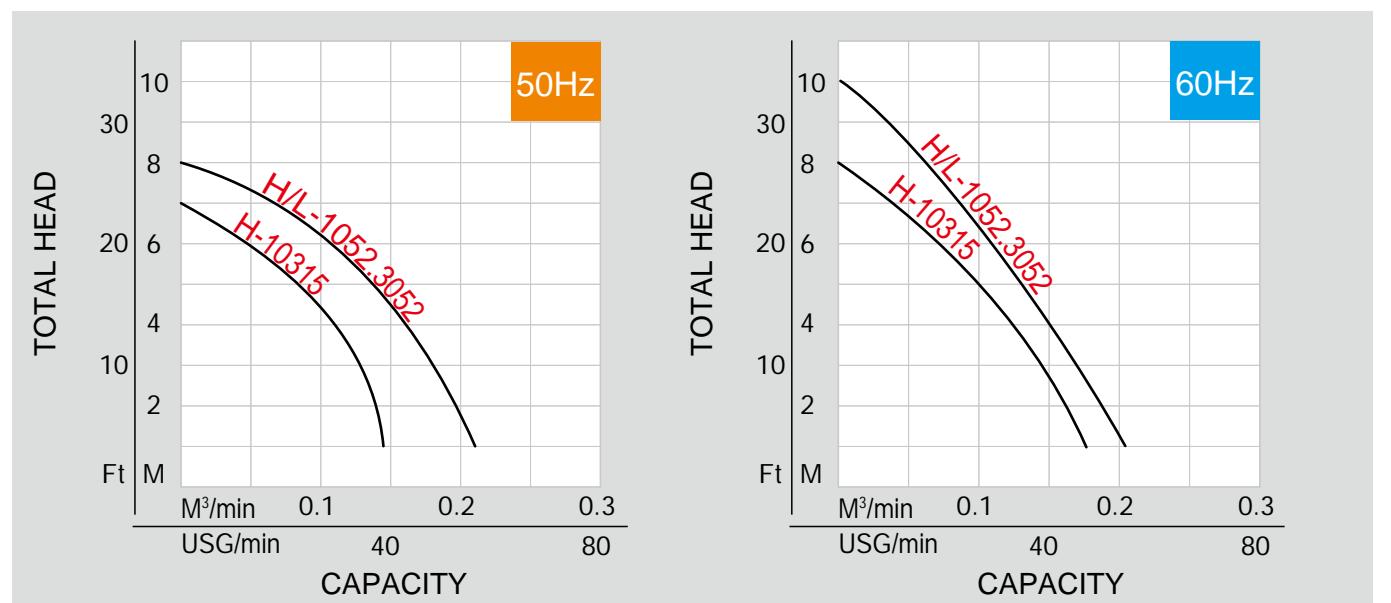


Portable Sump Pump

FEATURES

1. Obtained patent by Intellectual Property Office, Ministry of Economic Affairs in Taiwan.
2. Equipped with a high-quality dual SIC mechanical seal.
3. The stainless steel motor housing (IEC IP68) is durable and easy to carry.
4. A Single-phase motor is equipped with a built-in thermal protector.
5. Solid object and long fiber can pass through the vortex impeller.
6. High-intensity plastic impeller, strainer, and stand are rustproof and durable.
7. It's easy to operate without complex installation and maintenance.
8. Thick Epoxy coating is better for corrosion and rust resistance.

PERFORMANCE CURVE



SPECIFICATION

※ (A)(AL) means single-phase motor can be installed with the float switch or Standing Float Switch.

Model	Frequency	Phase	Voltage	Power	Discharge	Pole/Rotation	Std.Head	Std.Flow	Max.Head	Max.Flow	Weight							
TYPE	Hz	PH	VOLT	HP	KW	Inch	mm	P/rpm	M	M³/min	M	M³/min	KG					
H-10315(A)(AL)	50	60	1Ø	110/220	1/3	0.25	1 1/2"	40	2P / 2850 / 3450	4	5	0.11	0.10	7	8	0.15	0.18	8
H/L-1052(A)(AL)	50	60	1Ø	110/220	1/2	0.4	2"	50	2P / 2850 / 3450	6	6	0.11	0.11	8	10	0.22	0.22	10
H/L-3052	50	60	3Ø	220/380	1/2	0.4	2"	50	2P / 2850 / 3450	6	6	0.11	0.11	8	10	0.22	0.22	10

APPLICATION

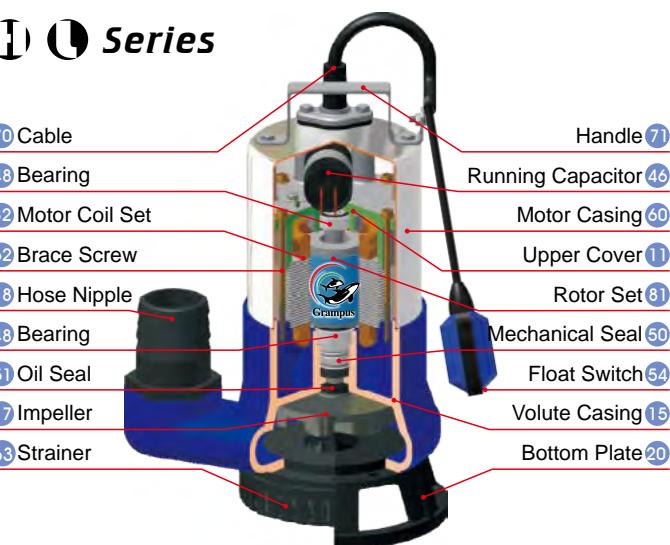
1. Household wastewater, standing water in basements, sewer wastewater drainage.
2. Washing car, watering garden, landscape flowing water.
3. Pond, septic tank and community sewage drainage.
4. Plant and general sewage pumping and sucking.
5. Weak acid and alkaline wastewater treatment of buildings and animal husbandry.
6. The pumping station, wastewater treatment.
7. The Bottom strainer is only built for H series; its function is to filter small objects and avoid objects from blocking the suction gap.
8. The base stand of L Series allows bigger solids to pass through.

ATTENTION

1. The Auto-cut automatically shuts off the motor to prevent overheating, voltage drops, a plugged impeller, low water level and other unusual conditions. In these cases, conditions need to be changed to avoid device failure.
2. The submersible pump relies on outside cooling water so cannot be used with a low water level.
3. Don't run over 24 hours. Proper usage will extend service life.
4. In the H and L series avoid pumping liquid with lots of sand or liquid with excessive acidity and alkalinity.
5. This model is used in weak-acid and weak alkaline wastewater. If draining highly corrosive liquid, use other pumps made of special materials.

STRUCTURAL DRAWING

(I) Series



MATERIAL AND STANDARD TABLE

Caliber	40mm • 50mm
Temperature	0°C~40°C(32°F~104°F)
Application	Household sewage water, fresh water, foul water, sewer sewage water, industrial wastewater, public water, weak-acid and weak-alkalinity sewage water, non-corrosive liquid
The lowest depth	≤10 M
Structure	
Impeller	Vortex Impeller
Seal	Single Mechanical Seal
Upper Cover	Aluminium alloy
Bearing	Ball bearing
Impeller	Engineering Strengthen Fiber Resin
Volute Casing	FC-200
Suction Casing Cover	Engineering Strengthen Fiber Resin
Bottom Plate	Engineering Strengthen Fiber Resin
Strainer	Engineering Strengthen Fiber Resin
Lubricant	ISO VG.#32
Seal	Silicon Carbide / Silicon Carbide
Horse Nipple	PP
Type	Oil type
Insulation class	B Class (130°C)
Material	
Casing	H & L 1/3~1/2HP : SUS-304
Main Shaft	SUS-403 / SUS-410
Cable	PVC / VCT

*Spare parts and material of pump could be made by request.

WHALE Portable Sump Pump

K/Q series (SUS#316)



K-10315(A)



K-1052(A)
K-3052

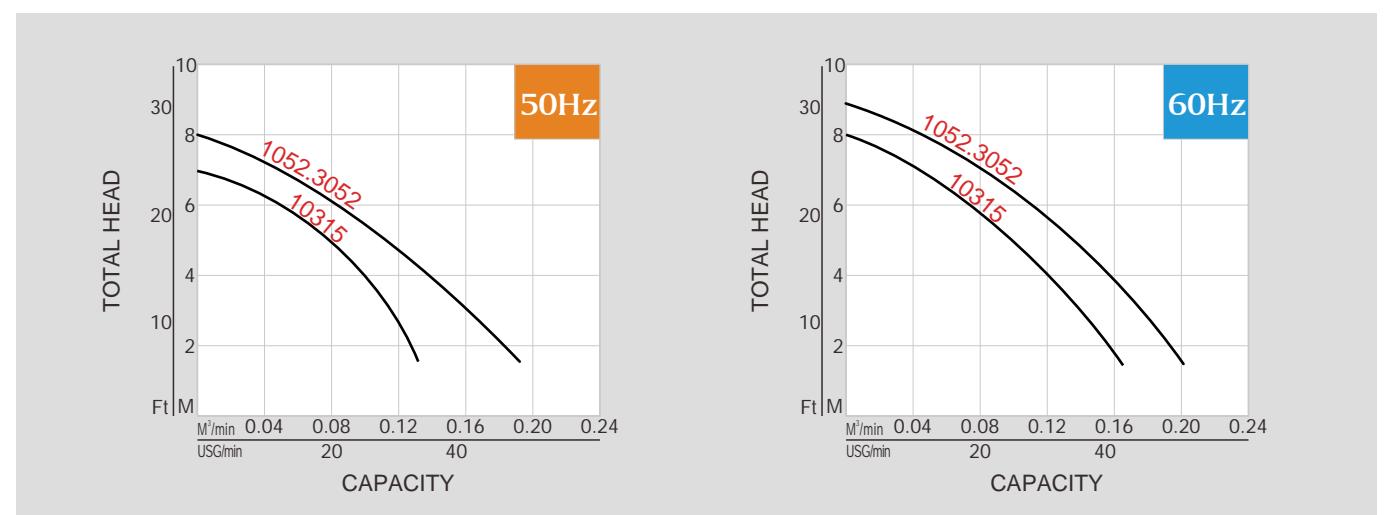


Q-1052(A)
Q-3052

FEATURES

1. Obtained a new design patent by intellectual property office, Ministry of Economic Affairs in Taiwan.
2. SIC mechanical seal in the stainless steel model resists moisture and corrosion.
3. Stainless housing stamped in one piece without seam is durable and easy to carry. The housing conforms to IEC IP68 standard.
4. A built-in auto-cut thermal protector prevents the motor from overheating.
5. With an open suspension impeller design, the water channel won't interfere with the bottom plate.
6. Special engineering-strength fiber resin impeller, plastic hose and bottom plate design to enhance durability.
7. It's light and handy, good design, durable, and easy to use. Just plug in the cable and it is ready to use.
8. The K & Q series volute casing is made of SCS 14 material dewaxing precision casting for a better waterproof and anti-leaking design. It is usable in weak acids and bases.

PERFORMANCE CURVE



SPECIFICATION

※ (A)means single-phase motor can be installed with the float switch.

Model	Frequency	Phase	Voltage	Power	Discharge	Pole/Rotation	Std.Head	Std.Flow	Max.Head	Max.Flow	Weight							
TYPE	Hz	PH	VOLT	HP	KW	Inch	mm	P/rpm	M	M³/min	M							
K-10315(A)	50	60	10	110/220	1/3	0.25	1 1/2"	40	2P / 2850 / 3450	4	5	0.10	0.10	7	8	0.14	0.18	8
K/Q-1052(A)	50	60	10	110/220	1/2	0.4	2"	50	2P / 2850 / 3450	5	6	0.11	0.11	8	9	0.22	0.22	10
K/Q-3052	50	60	30	220/380	1/2	0.4	2"	50	2P / 2850 / 3450	5	6	0.11	0.11	8	9	0.22	0.22	10



Portable Sump Pump

APPLICATION

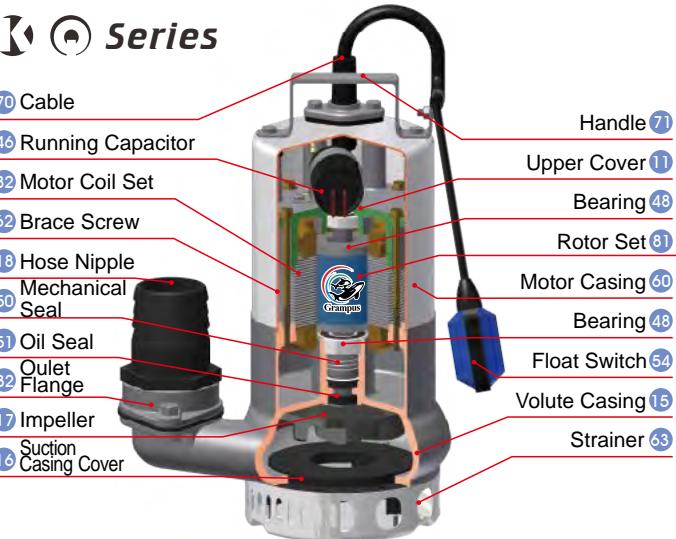
1. Household wastewater, standing water in basement, sewer wastewater drainage.
2. Washing car, watering garden, landscape flowing water.
3. Pond, septic tank and community sewage drainage.
4. Plant and general sewage pumping and sucking.
5. Weak-acid and weak-alkaline wastewater treatment of building and animal husbandry.
6. The pumping station, wastewater treatment.
7. The Bottom strainer is only for the K series, which is to filter small objects to avoid objects block the suction gap.
8. The base stand of Q Series allows bigger solids to pass through.

ATTENTION

1. The Auto-cut automatically shuts off the motor to prevent overheating, voltage drops, a plugged impeller, low water level and other unusual conditions. In these cases, conditions need to be changed to avoid device failure.
2. The submersible pump relies on outside cooling water so cannot be used with a low water level.
3. Don't run over 24 hours. Proper usage will extend service life.
4. This model is used in weak-acid and weak alkaline wastewater. If draining highly corrosive liquid, use other pumps made of special materials.

STRUCTURAL DRAWING

K/Q Series



MATERIAL AND STANDARD TABLE

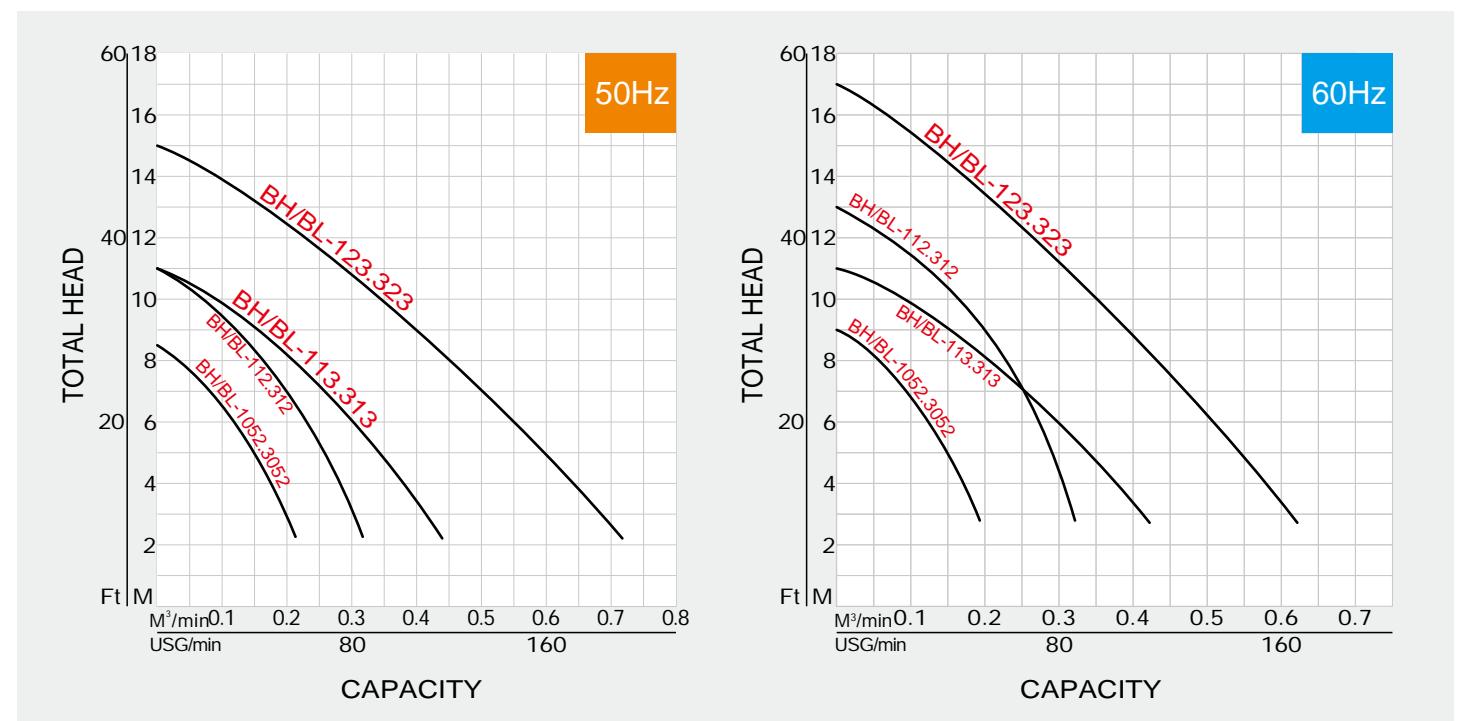
Caliber	40mm • 50mm
Temperature	0°C~40°C(32°F~104°F)
Application	Household sewage water, fresh water, foul water, sewer sewage water, industrial wastewater, public water, weak-acid and weak-alkalinity sewage water, non-corrosive liquid
The lowest depth	≤ 10 M
Structure	Vortex Impeller
Impeller	Single Mechanical Seal
Seal	Aluminium alloy
Upper Cover	Ball bearing
Bearing	Engineering Strengthen Fiber Resin
Impeller	SUS-316
Volute Casing	Engineering Strengthen Fiber Resin
Suction Casing Cover	SUS-304
Strainer	ISO VG.#32
Lubricant	Silicon Carbide / Silicon Carbide
Seal	PP
Hose Nipple	Oil type
Type	B Class (130°C)
Insulation class	SUS-316
Material	SUS-316
Casing	SUS-316
Main Shaft	VCT
Cable	*Spare parts and material of pump could be made by request.

Multi-Usability Sewage Pump (Oil Type Motor)

※ Elbow is sold separately for flange-type pumps.



■ PERFORMANCE CURVE



■ SPECIFICATION

※ (A)(AL) means single-phase motor can be installed with the float switch or Standing Float Switch.

Type	Frequency	Phase	Power	Discharge	Pole/Rotation	Std.Head	Std.Flow	Max.Head	Max.Flow	Weight	Solid Passage		
TYPE	Hz	PH	HP	KW	Inch	mm	P/rpm	M	M³/min	M	M³/min	KG	mm
BH/BL-1052(A)(AL)	50	60	10	0.4	2"	50	2P / 2850 / 3450	5	5	0.15	0.15	8.5	9
BH/BL-3052	50	60	30	0.4	2"	50	2P / 2850 / 3450	5	5	0.15	0.15	8.5	9
BH/BL-112(A)(AL)	50	60	10	1	0.75	2"	50	2P / 2850 / 3450	7	8	0.20	0.20	11
BH/BL-312	50	60	30	1	0.75	2"	50	2P / 2850 / 3450	7	8	0.20	0.20	11
BH/BL-113(J)(A)(AL)	50	60	10	1	0.75	2"-3"	50-80	2P / 2850 / 3450	6	8	0.30	0.30	11
BH/BL-313(J)	50	60	30	1	0.75	2"-3"	50-80	2P / 2850 / 3450	6	8	0.30	0.30	11
BH/BL-123(J)(A)	50	60	10	2	1.5	2"-3"	50-80	2P / 2850 / 3450	10	10	0.35	0.35	17
BH/BL-323(J)	50	60	30	2	1.5	2"-3"	50-80	2P / 2850 / 3450	10	10	0.35	0.35	17



Multi-Usability Sewage Pump (Oil Type Motor)

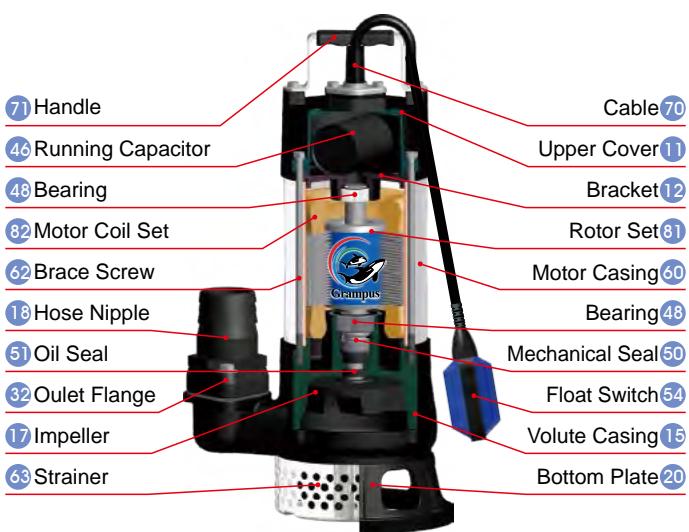
■ FEATURES

1. Cable base and core wire are manufactured with Epoxy resin treatment to effectively block moisture from penetrating the motor from the cable seam.
2. The volute casing is equipped with a vortex impeller.
3. High-intensity plastic impeller, strainer, and stand are rustproof and durable.
4. Equipped with a high-quality dual SiC mechanical seal.
5. The motor has the standards of IEC IP68.
6. A Single-phase motor is equipped with a built-in thermal protector.

■ APPLICATION

1. Wastewater lift station, municipal wastewater treatment plant.
2. Building wastewater treatment system.
3. Piggery excrement, animal & poultry farm.
4. School, hospital, community wastewater treatment system.
5. Food, paper, mining, textile, leather industry wastewater treatment system.

■ STRUCTURAL DRAWING



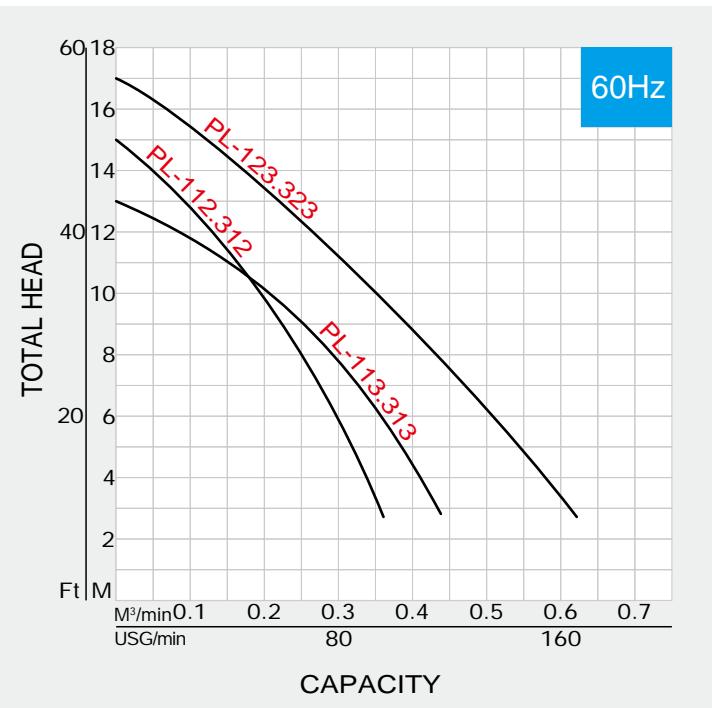
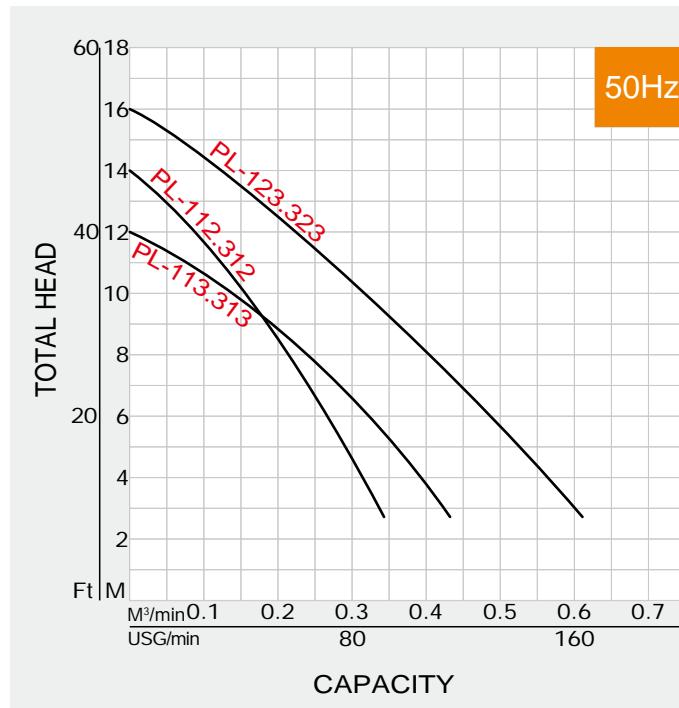
■ MATERIAL AND STANDARD TABLE

Liquid	Caliber	50mm • 80mm
	Temperature	0°C~40°C(32°F~104°F)
Application		Available to deal with wastewater of building, sewer and industrial wastewater of food, paper, mining, textile, leather, dyeing and metal.
	The lowest depth	≤30 M
Structure	Impeller	Vortex Impeller
	Seal	Single Mechanical Seal
Pump	Upper Cover	FC-200
	Bearing	Heavy-duty bearing
Material	Impeller	Engineering Strengthen Fiber Resin
	Volute Casing	FC-200
Pump	Bottom Plate	Engineering Strengthen Fiber Resin
	Strainer	SUS-304
Material	Lubricant	ISO VG.#32
	Seal	Silicon Carbide / Silicon Carbide
Motor	Type	Submersible oil type
	Insulation class	B Class (130°C)
Material	Inner protector	Auto Reset Motor Protector
	Casing	SUS-304
Motor	Main Shaft	SUS-410 / SUS-420
	Cable	Standard VCT

*Spare parts and material of pump could be made by request.

PL-112
PL-312PL-113
PL-313
PL-123
PL-323PL-112(A)
PL-113(A)
PL-123(A)
PL-323

PERFORMANCE CURVE



SPECIFICATION

※ (A)(AL) means single-phase motor can be installed with the float switch.

Type	Frequency	Phase	Power	Discharge	Pole/Rotation	Std.Head	Std.Flow	Max.Head	Max.Flow	Weight	Solid Passage							
TYPE	Hz	PH	HP	KW	Inch	mm	P/rpm	M	M³/min	M	M³/min							
PL-112(A)	50	60	10	1	0.75	2"	50	2P / 2850 / 3450	8	8	0.21	0.25	14	15	0.40	0.40	15.5	35
PL-312	50	60	30	1	0.75	2"	50	2P / 2850 / 3450	8	8	0.21	0.25	14	15	0.40	0.40	15	35
PL-113(A)	50	60	10	1	0.75	2"-3"	50-80	2P / 2850 / 3450	7	7	0.27	0.30	12	13	0.50	0.50	17.5	35
PL-313	50	60	30	1	0.75	2"-3"	50-80	2P / 2850 / 3450	7	7	0.27	0.30	12	13	0.50	0.50	17	35
PL-123(A)	50	60	10	2	1.5	2"-3"	50-80	2P / 2850 / 3450	10	10	0.32	0.35	16	17	0.70	0.70	21.5	35
PL-323	50	60	30	2	1.5	2"-3"	50-80	2P / 2850 / 3450	10	10	0.32	0.35	16	17	0.70	0.70	20.5	35

FEATURES

1. Cable base and core wire are manufactured with Epoxy resin treatment to effectively block moisture from penetrating the motor from the cable seam.
2. The volute casing is equipped with a vortex impeller.
3. High-intensity plastic impeller, strainer, and stand are rustproof and durable.
4. Equipped with a high-quality dual SiC mechanical seal.
5. The motor has the standards of IEC IP68.
6. A Single-phase motor is equipped with a built-in thermal protector.

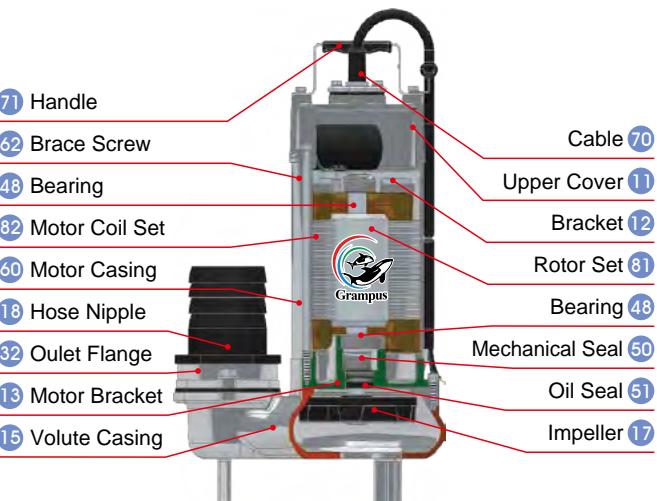
APPLICATION

1. Wastewater lift station, municipal wastewater treatment plant.
2. Building wastewater treatment system.
3. Piggery excrement, animal & poultry farm.
4. School, hospital, community wastewater treatment system.
5. Food, paper, mining, textile, leather industry wastewater treatment system.



Multi-Usability Stainless Steel Sewage Pump (Oil Type Motor)

STRUCTURAL DRAWING



MATERIAL AND STANDARD TABLE

Liquid	Caliber	50mm • 80mm
	Temperature	0°C~40°C(32°F~104°F)
Application		Available to deal with wastewater of building, sewer and industrial wastewater of food, paper, mining, textile, leather, dyeing and metal.
	The lowest depth	≤10 M
Structure	Impeller	Vortex Impeller
	Seal	Single Mechanical Seal
Pump	Upper Cover	SCS14
	Bearing	Heavy-duty bearing
Material	Impeller	Engineering Strengthen Fiber Resin
	Volute Casing	SCS14
Motor	Motor Bracket	SCS14
	Lubricant	ISO VG.#32
Type	Seal	Silicon Carbide / Silicon Carbide
Insulation class	Type	Submersible oil type
	Inner protector	B Class (130°C)
Material	Auto Reset Motor Protector	
	Casing	SUS-316
Cable	Main Shaft	SUS-316
	Standard	VCT

*Spare parts and material of pump could be made by request.

B

Non-Clog Sewage Pump

※ Elbow is sold separately for flange-type pumps.



B-1052(A)(AL)
B-3052
B-112(A)(AL)
B-312



(A) Float Switch



B-123
B-333
B-323



B-112J
B-123J
B-312J
B-323J
B-333J

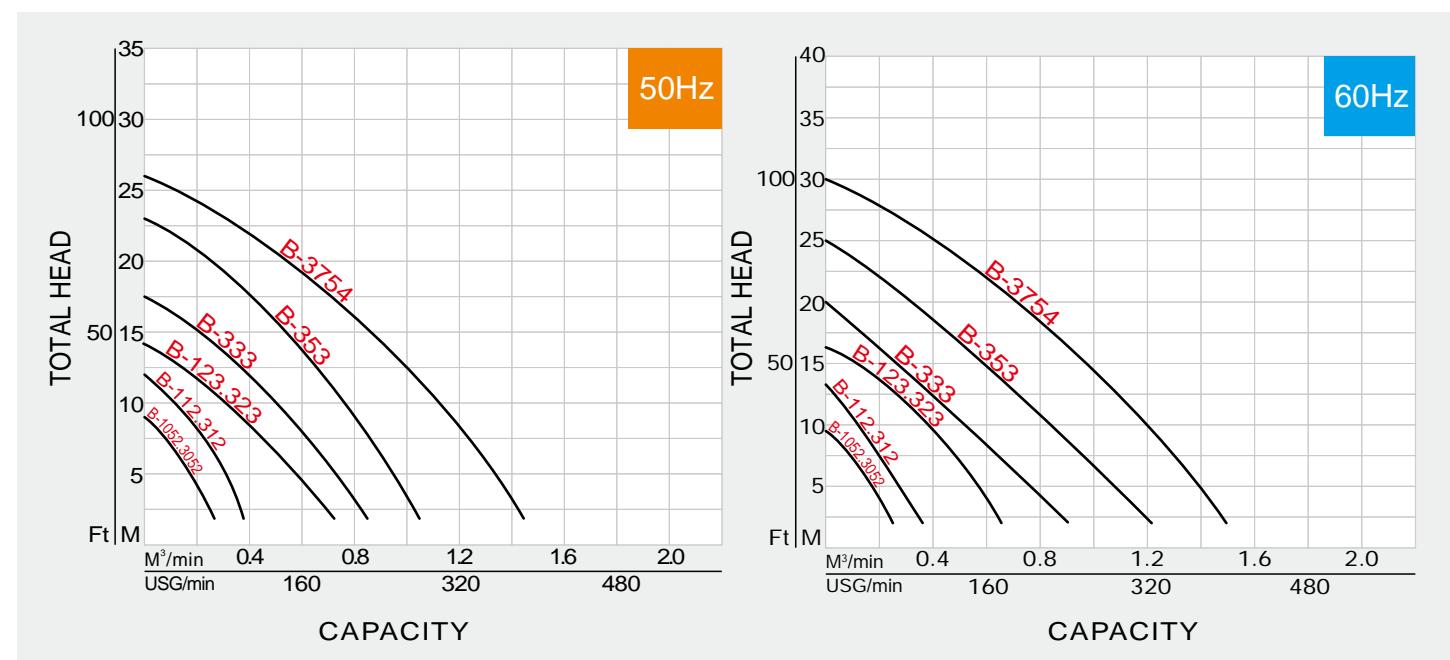


B-353
B-3754



B-3754

PERFORMANCE CURVE



SPECIFICATION

※ (A)(AL) means single-phase motor can be installed with the float switch or Standing Float Switch.

Type	Frequency	Phase	Power	Discharge	Pole/Rotation	Std.Head	Std.Flow	Max.Head	Max.Flow	B Weight	TOS-B Weight	Solid Passage
TYPE	Hz	PH	HP	KW	Inch	mm	P/rpm	M	M³/min	M	M³/min	mm
B-1052(A)(AL)	50	60	10	1/2	0.4	2"	50	2P / 2850 / 3450	4	4	0.20	0.20
B-3052	50	60	30	1/2	0.4	2"	50	2P / 2850 / 3450	4	4	0.20	0.20
B-112(A)(AL)	50	60	10	1	0.75	2"	50	2P / 2850 / 3450	8	8	0.20	0.20
B-312	50	60	30	1	0.75	2"	50	2P / 2850 / 3450	8	8	0.20	0.20
B-123(J)	50	60	10	2	1.5	3"	80	2P / 2850 / 3450	7	10	0.50	0.35
B-323(J)	50	60	30	2	1.5	3"	80	2P / 2850 / 3450	7	10	0.50	0.35
B-333(J)	50	60	30	3	2.2	3"	80	2P / 2850 / 3450	10	11	0.50	0.50
B-353	50	60	30	5	3.7	3"	80	2P / 2850 / 3450	16.5	18	0.50	0.50
B-3754	50	60	30	7 1/2	5.5	4"	100	2P / 2850 / 3450	12.5	21	1.00	0.70



Non-Clog Sewage Pump



Vortex Non-Clog Impeller



Stainless Steel Vortex Non-Clog Impeller

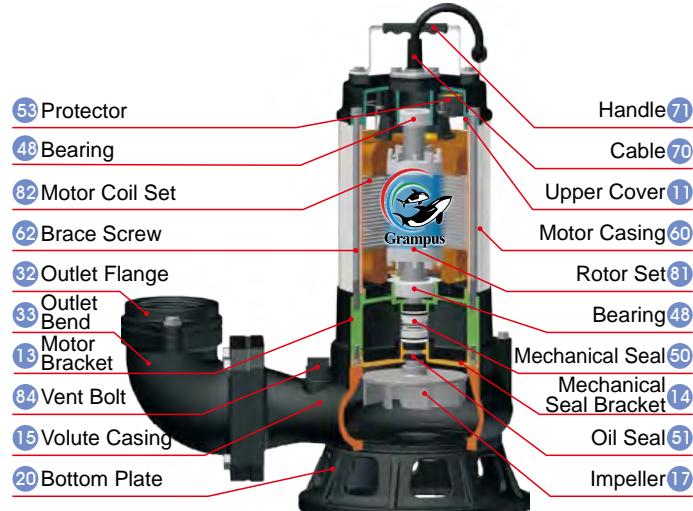
FEATURES

1. Cable base and core wire are manufactured with an epoxy resin treatment to prevent moisture from entering the motor.
2. The volute casing is equipped with a vortex impeller.
3. The volute casing is equipped with a vent bolt to avoid air locks.
4. Equipped with a high-quality dual SIC mechanical seal.
5. The motor has insulation in accordance with the standards of IEC IP68.
6. Auto-cut prevents the motor from overheating.
7. This type can be equipped with a lift bracket.

APPLICATION

1. Wastewater lift station, municipal wastewater treatment plant.
2. Building a wastewater treatment system.
3. Piggery excrement, animal & poultry farm.
4. School, hospital, community wastewater treatment system.
5. Food, paper, mining, textile, leather industry wastewater treatment system.

STRUCTURAL DRAWING



MATERIAL AND STANDARD TABLE

Liquid	Caliber	50mm • 80mm • 100mm
	Temperature	0°C~40°C(32°F~104°F)
Application	Impeller	Available to deal with wastewater of building, sewer and industrial wastewater of food, paper, mining, textile, leather, dyeing and metal.
	Seal	
Pump	Upper Cover	Vortex Impeller
	Bearing	Dual Mechanical Seal
Material	Impeller	FC-200
	Volute Casing	FC-200
Bottom Plate	Impeller	1/2~1HP:Engineering Strengthen Fiber Resin(STD)
	Seal	2~7.5HP:FC-200
Motor	Lubricant	ISO VG.#32
	Motor Side	Carbon / Ceramic
	Pump Side	Silicon Carbide / Silicon Carbide
Type	Type	Submersible dry type
	Insulation class	0.5~1HP: B / 2~5HP: F / 7 1/2: H
Inner protector	Inner protector	Auto Reset Motor Protector
	Casing	SUS-304
Material	Main Shaft	SUS-410 / SUS-420
	Cable	Standard VCT

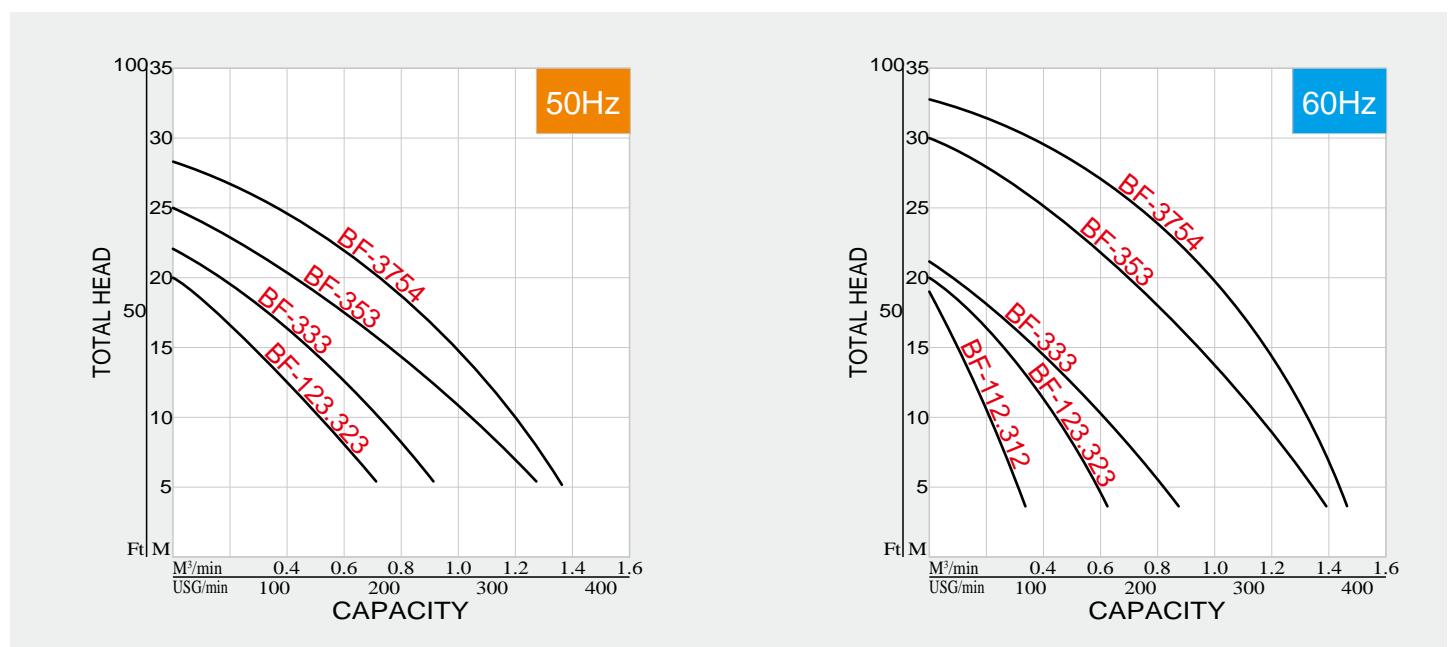
*Spare parts and material of pump could be made by request.

High Efficiency Sewage Pump

※ Elbow is sold separately for flange-type pumps.



■ PERFORMANCE CURVE



■ SPECIFICATION

※ (A)(AL) means single-phase motor can be installed with the float switch or Standing Float Switch.

Type	Frequency	Phase	Power	Discharge	Pole/Rotation	Std. Head	Std. Flow	Max. Head	Max. Flow	BF Weight	TOS-BF Weight	Solid Passage
TYPE	Hz	PH	HP	KW	Inch	mm	P/rpm	M	M³/min	M	M³/min	KG
BF-112(A)(AL)	-	60	1Ø	1	0.75	2"	50	2P / 2850 / 3450	-	10	-	0.20
BF-312	-	60	3Ø	1	0.75	2"	50	2P / 2850 / 3450	-	10	-	0.20
BF-123(J)	50	60	1Ø	2	1.5	3"	80	2P / 2850 / 3450	10	11	0.50	0.40
BF-323(J)	50	60	3Ø	2	1.5	3"	80	2P / 2850 / 3450	10	11	0.50	0.40
BF-333(J)	50	60	3Ø	3	2.2	3"	80	2P / 2850 / 3450	14	12	0.50	0.50
BF-353(J)	50	60	3Ø	5	3.7	3"	80	2P / 2850 / 3450	18	20	0.50	0.70
BF-3754	50	60	3Ø	7½	5.5	4"	100	2P / 2850 / 3450	15	24	1.00	0.80



High Efficiency Sewage Pump

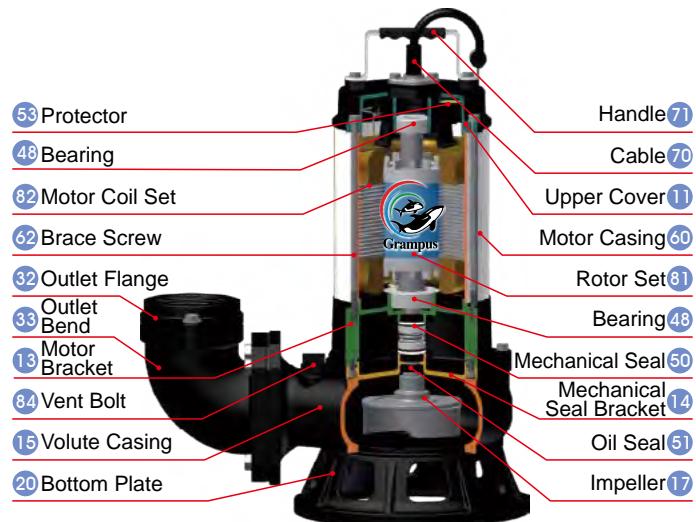


High Efficiency Impeller

■ FEATURES

1. Designed with high-efficiency stainless steel, semi-open impeller and double-wings to prevent blockage.
2. Cable base and core wire are manufactured with Epoxy resin treatment to block the moisture from entering the motor.
3. The volute casing is equipped with a vent bolt to avoid air locks.
4. Equipped with a high-quality dual SIC mechanical seal.
5. The motor has insulation in accordance with the standards of IEC IP68.
6. Auto-cut prevents the motor from overheating.
7. This type can be equipped with a lift bracket.

■ STRUCTURAL DRAWING



■ MATERIAL AND STANDARD TABLE

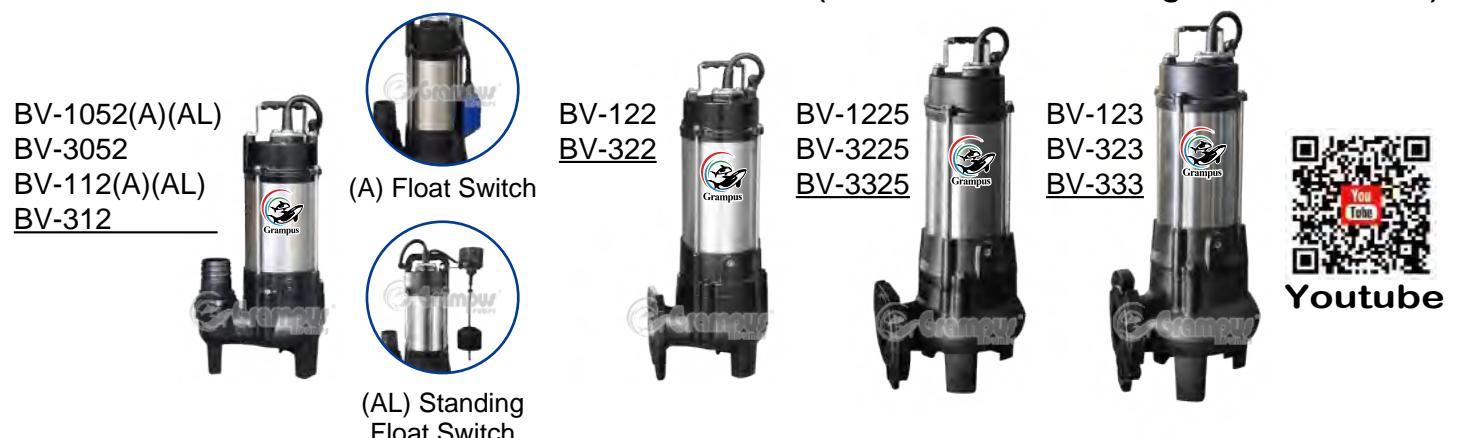
Liquid	Caliber	50mm • 80mm • 100mm
	Temperature	0°C~40°C(32°F~104°F)
Application		Available to deal with wastewater of building, sewer and industrial wastewater of food, paper, mining, textile, leather, dyeing and metal.
	The lowest depth	▽30 M
Structure	Impeller	Semi-open Impeller
	Seal	Dual Mechanical Seal
Pump	Upper Cover	FC-200
	Bearing	Heavy-duty bearing
Material	Impeller	FC-200 / SCS13
	Volute Casing	FC-200
Pump	Bottom Plate	FC-200
	Motor Bracket	FC-200
Seal	Mechanical Seal Bracket	FC-200
	Lubricant	ISO VG.#32
Seal	Motor Side	Carbon / Ceramic
	Pump Side	Silicon Carbide / Silicon Carbide
Motor	Type	Submersible dry type
	Insulation class	1~5HP: F Class / 7½: H Class
Material	Inner protector	Auto Reset Motor Protector
	Casing	SUS-304
Casing	Main Shaft	SUS-410 / SUS-420
	Cable	Standard VCT

*Spare parts and material of pump could be made by request.

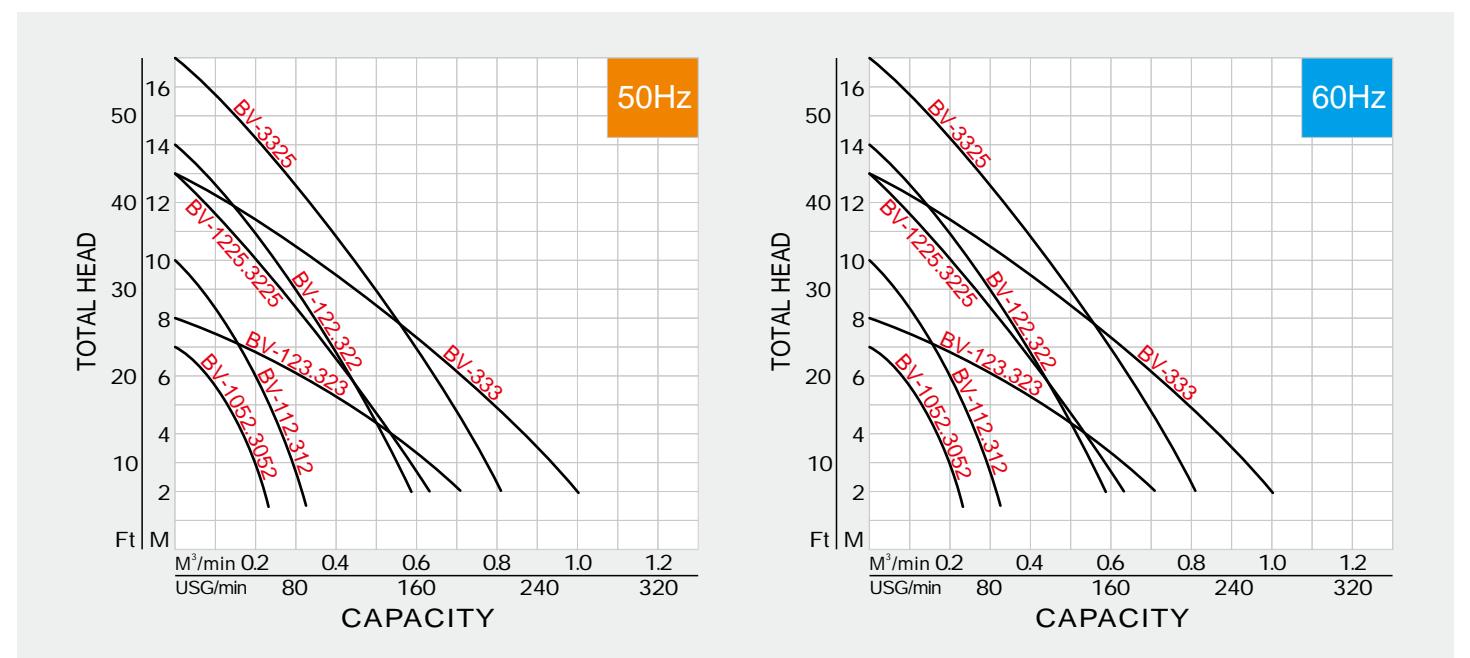
Full Free Passage Sewage Pump

※ Elbow is sold separately for flange-type pumps.

(Maximum Solid Passage 50 / 65 / 80mm)



■ PERFORMANCE CURVE



■ SPECIFICATION

※ (A)(AL) means single-phase motor can be installed with the float switch or Standing Float Switch.

Type	Frequency	Phase	Power	Discharge	Pole/Rotation	Std. Head	Std. Flow	Max. Head	Max. Flow	BV Weight	TOS-BV Weight	Solid Passage							
TYPE	Hz	PH	HP	KW	Inch	mm	P/rpm	M	M³/min	M	M³/min	KG	KG	mm					
BV-1052(A)(AL)	50	60	10	1/2	0.4	2"	50	2P / 2850 / 3450	4.5	4.5	0.15	0.15	7	7	0.25	0.25	16.5	26.5	50
BV-3052	50	60	30	1/2	0.4	2"	50	2P / 2850 / 3450	4.5	4.5	0.15	0.15	7	7	0.25	0.25	15	25	50
BV-112(A)(AL)	50	60	10	1	0.75	2"	50	2P / 2850 / 3450	6	6	0.20	0.20	10	10	0.35	0.35	18.5	28.5	50
BV-312	50	60	30	1	0.75	2"	50	2P / 2850 / 3450	6	6	0.20	0.20	10	10	0.35	0.35	17.5	27.5	50
BV-122	50	60	10	2	1.5	2"	50	2P / 2850 / 3450	9	10	0.30	0.30	14	16	0.65	0.65	35	55	50
BV-322	50	60	30	2	1.5	2"	50	2P / 2850 / 3450	9	10	0.30	0.30	14	16	0.65	0.65	31.5	51.5	50
BV-1225	50	60	10	2	1.5	3"	80	2P / 2850 / 3450	8.4	8.4	0.30	0.30	13	13	0.72	0.72	36	56	65
BV-3225	50	60	30	2	1.5	3"	80	2P / 2850 / 3450	8.4	8.4	0.30	0.30	13	13	0.72	0.72	32	52	65
BV-123	50	60	10	2	1.5	3"	80	2P / 2850 / 3450	5.3	5.3	0.40	0.40	8	8	0.84	0.84	38	58	80
BV-323	50	60	30	2	1.5	3"	80	2P / 2850 / 3450	5.3	5.3	0.40	0.40	8	8	0.84	0.84	34	54	80
BV-325	50	60	30	3	2.2	3"	80	2P / 2850 / 3450	12.6	12.6	0.30	0.30	17	17	0.87	0.87	36	56	65
BV-333	50	60	30	3	2.2	3"	80	2P / 2850 / 3450	9.5	9.5	0.40	0.40	13	13	1.10	1.10	38	58	80



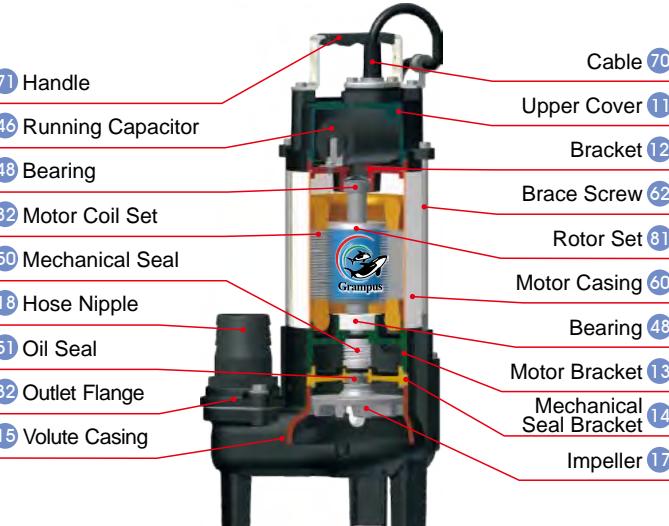
Full Free Passage Sewage Pump

(Maximum Solid Passage 50 / 65 / 80mm)

■ FEATURES

1. For this BV series pump solids may pass since, the grain diameter can be up to 50 & 65 & 80 mm.
2. Cable base and core wire are manufactured with an epoxy resin treatment to prevent moisture from entering the motor.
3. The volute casing is equipped with the vortex impeller.
4. To avoid air locks, the volute casing is equipped with a vent bolt.
5. Equipped with a high-quality dual SIC mechanical seal.
6. The motor has the standards of IEC IP68.
7. Auto-cut prevents the motor from overheating.
8. This type can be equipped with a lift bracket.

■ STRUCTURAL DRAWING



■ MATERIAL AND STANDARD TABLE

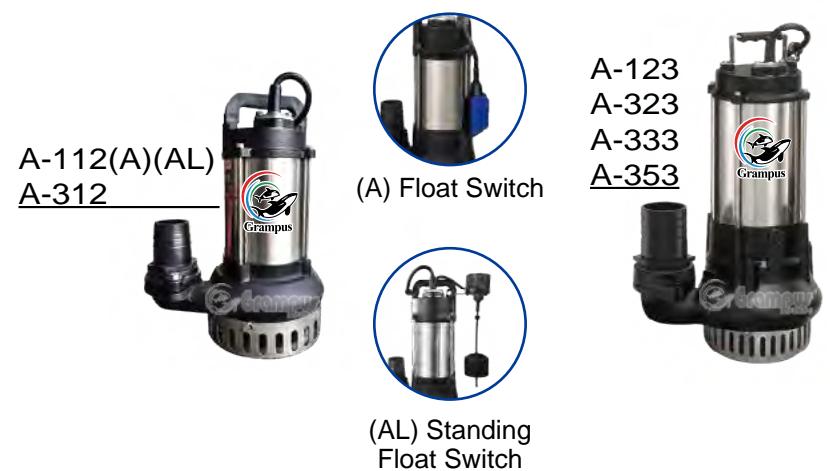
Liquid	Caliber	50mm • 80mm
	Temperature	0°C~40°C(32°F~104°F)
	Application	Available to deal with wastewater of building, sewer and industrial wastewater of food, paper, mining, textile, leather, dyeing and metal.
Pump	The lowest depth	≤30 M
	Structure	Impeller
	Seal	Dual Mechanical Seal
	Upper Cover	FC-200
	Bearing	Heavy-duty bearing
	Impeller	FC-200
	Volute Casing	FC-200
	Motor Bracket	FC-200
	Mechanical Seal Bracket	FC-200
Motor	Lubricant	ISO VG.#32
	Motor Side	Carbon / Ceramic
	Pump Side	Silicon Carbide / Silicon Carbide
	Type	Submersible dry type
Material	Insulation class	0.5~1HP: B Class / 2~3HP: F Class
	Inner protector	Auto Reset Motor Protector
	Casing	SUS-304
Main	Main Shaft	SUS-410 / SUS-420
	Cable	Standard VCT

*Spare parts and material of pump could be made by request.

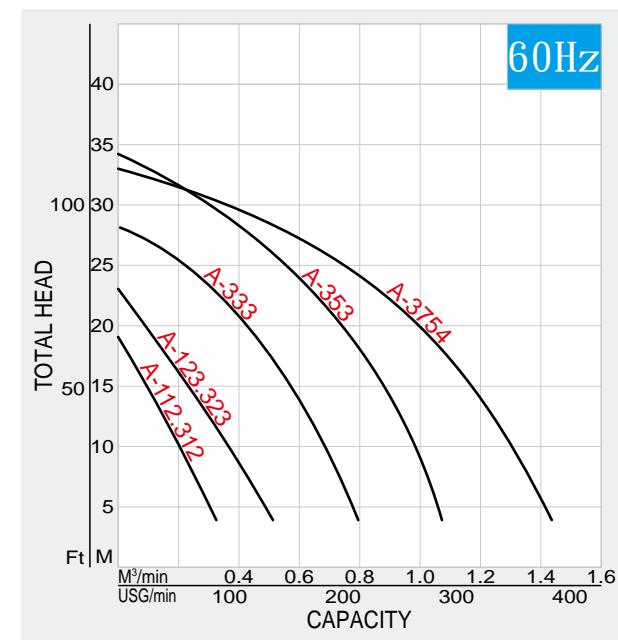
A

Submersible High Head Pump

* Elbow is sold separately for flange-type pumps.



PERFORMANCE CURVE



SPECIFICATION

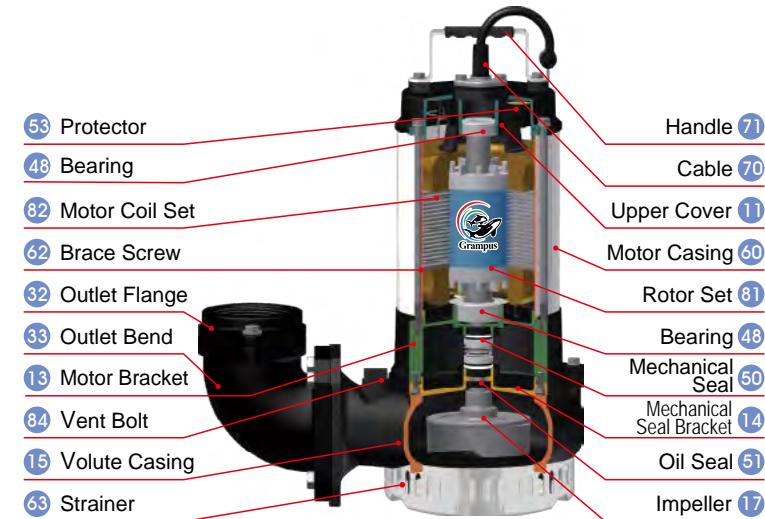
(*) (A)(AL) means single-phase motor can be installed with the float switch or Standing Float Switch.

Type	Frequency	Phase	Power		Discharge		Pole/Rotation	Std.Head	Std.Flow	Max.Head	Max.Flow	Weight
TYPE	Hz	PH	HP	KW	Inch	mm	P/rpm	M	M³/min	M	M³/min	KG
A-112(A)(AL)	60	10	1	0.75	2"	50	2P/3450	10	0.20	19	0.40	16.8
A-312	60	30	1	0.75	2"	50	2P/3450	10	0.20	19	0.40	16.8
A-123(J)	60	10	2	1.5	3"	80	2P/3450	12	0.35	23	0.60	34
A-323(J)	60	30	2	1.5	3"	80	2P/3450	12	0.35	23	0.60	34
A-333(J)	60	30	3	2.2	3"	80	2P/3450	17	0.50	28.5	0.85	37
A-353(J)	60	30	5	3.7	3"	80	2P/3450	24	0.60	34.5	1.15	45
A-3754	60	30	7.5	5.5	4"	100	2P/3450	24	0.80	33	1.50	55



Submersible High Head Pump

STRUCTURAL DRAWING



MATERIAL AND STANDARD TABLE

Liquid	Caliber		50mm • 80mm • 100mm
	Temperature		0°C~40°C(32°F~104°F)
Application		Pumping water for household, garden, farming irrigation, deep well and stream's water delivery.	
The lowest depth		30 M	
Pump	Impeller	Semi-open Impeller	
	Seal	Single(1HP) / Dual Mechanical Seal	
	Upper Cover	FC-200	
	Bracket	FC-200	
	Bearing	Heavy-duty bearing	
	Motor Bracket	FC-200	
	Mechanical Seal Bracket	FC-200	
	Impeller	FC-200 / SCS13	
	Volute Casing	FC-200	
	Strainer	SUS-304	
Seal	Lubricant	ISO VG.#32	
	Motor Side	Carbon / Ceramic	
	Pump Side	Silicon Carbide / Silicon Carbide	
	Type	Submersible oil type(1HP) / dry type	
Motor	Insulation class	F class(155°C)	
	Inner protector	Auto Reset Motor Protector	
	Casing	SUS-304	
	Main Shaft	SUS-410 / SUS-420	
Material	Cable	Standard VCT	

*Spare parts and material of pump could be made by request.

Non-Clog Stainless Steel Sewage Pump

※ Elbow is sold separately for flange-type pumps.

P-1052
P-3052
P-112
P-312



P-123
P-323
P-333
P-353



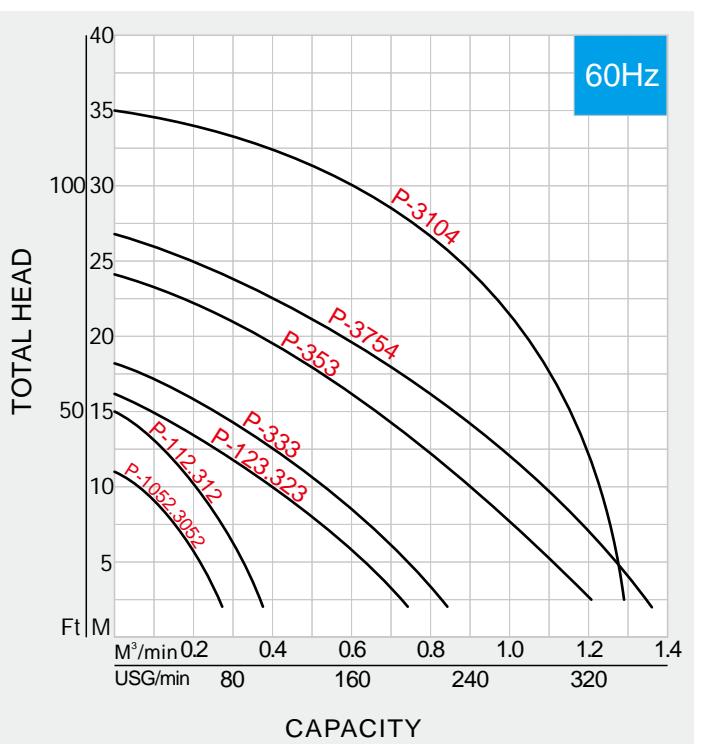
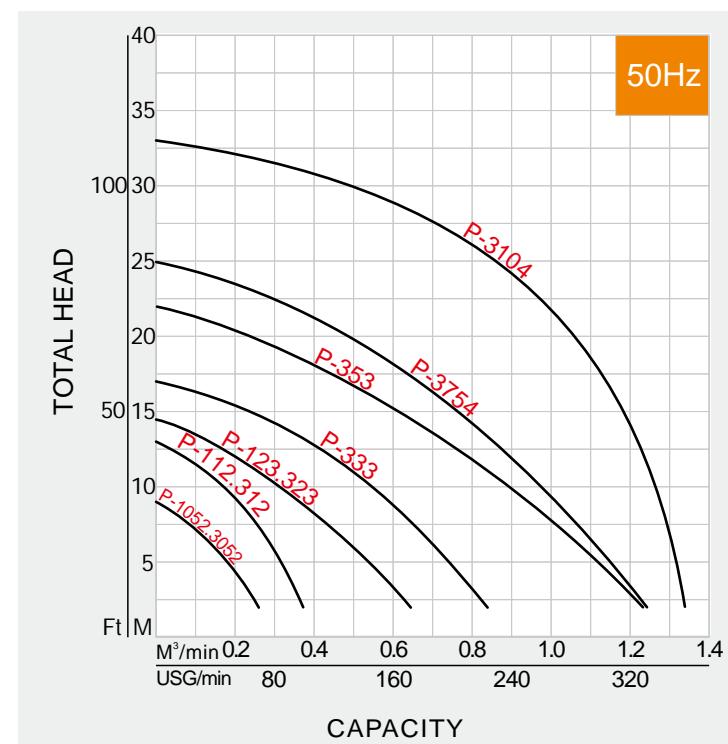
P-123J
P-333J
P-323J
P-353J



P-3754
P-3104



PERFORMANCE CURVE



SPECIFICATION

※ (A) means single-phase motor can be installed with the float switch.

Type	Frequency	Phase	Power	Discharge	Pole/Rotation	Std.Head	Std.Flow	Max.Head	Max.Flow	P Weight	TUS-P Weight	Solid Passage
TYPE	Hz	PH	HP	KW	Inch	mm	P/rpm	M	M³/min	M	M³/min	mm
P-1052(A)	50	60	10	1/2	0.4	2"	50	2P / 2850 / 3450	4	6	0.20	0.20
P-3052	50	60	30	1/2	0.4	2"	50	2P / 2850 / 3450	4	6	0.20	0.20
P-112(A)	50	60	10	1	0.75	2"	50	2P / 2850 / 3450	9	8	0.20	0.25
P-312	50	60	30	1	0.75	2"	50	2P / 2850 / 3450	9	8	0.20	0.25
P-123(J)	50	60	10	2	1.5	3"	80	2P / 2850 / 3450	6	9	0.50	0.45
P-323(J)	50	60	30	2	1.5	3"	80	2P / 2850 / 3450	6	9	0.50	0.45
P-333(J)	50	60	30	3	2.2	3"	80	2P / 2850 / 3450	11.5	10	0.50	0.55
P-353(J)	50	60	30	5	3.7	3"	80	2P / 2850 / 3450	17	17	0.50	0.55
P-3754	50	60	30	7 1/2	5.5	4"	100	2P / 2850 / 3450	9.5	18	1.00	0.70
P-3104	50	60	30	10	7.5	4"	100	2P / 2850 / 3450	22	22	1.00	1.00

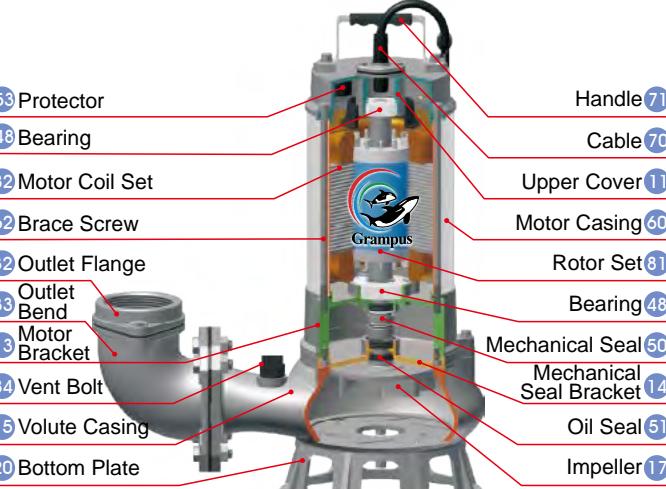


Non-Clog Stainless Steel Sewage Pump

FEATURES

1. The pump cover is made with SCS14 dewaxing precision casting manufactured to resist weak acid and alkaline wastewater.
2. Cable base and core wire are manufactured with an epoxy resin treatment to prevent moisture from entering the motor.
3. The volute casing is equipped with a vortex impeller for pumping mud and sewage effectively without clogging.
4. The mechanical seal parts are combined with high-quality double silicon carbide to enhance stainless steel pumps to work in weak acid and alkaline environments.
5. The motor has insulation in accordance with the standards of IEC IP68.
6. Auto-cut prevents the motor from overheating.
7. This type can be equipped with a lift bracket.

STRUCTURAL DRAWING



MATERIAL AND STANDARD TABLE

Liquid	Caliber	50mm • 80mm • 100mm
	Temperature	0°C~40°C(32°F~104°F)
Structure	Application	Available to deal with wastewater of building, sewer and industrial wastewater of food, paper, mining, textile, leather, dyeing and metal.
	The lowest depth	≤30 M
Pump	Impeller	Vortex Impeller
	Seal	Dual Mechanical Seal
Material	Upper Cover	SCS14
	Bearing	Heavy-duty bearing
Pump	Impeller	SCS14
	Volute Casing	SCS14
Material	Motor Bracket	SCS14
	Mechanical Seal Bracket	SCS14
Seal	Strainer	1/2~1HP : SUS-316
	Bottom Plate	2~10HP : SCS14
Seal	Lubricant	ISO VG.#32
	Motor Side	Carbon / Ceramic
Seal	Pump Side	Silicon Carbide / Silicon Carbide
	Automatic lifting frame device	SCS13
Motor	Type	Submersible dry type
	Insulation class	0.5~1HP: B / 2~5HP:F / 7 1/2~10HP: H
Material	Inner protector	Auto Reset Motor Protector
	Casing	SUS-316
Material	Main Shaft	SUS-316
	Cable	Standard VCT

*Spare parts and material of pump could be made by request.

APPLICATION

1. Wastewater lift station, municipal wastewater treatment plant.
2. Building a wastewater treatment system.
3. Piggery excrement, animal & poultry farm.
4. School, hospital, community wastewater treatment system.
5. Food, paper, mining, textile, leather industry wastewater treatment system.

PF

High Efficiency Stainless Steel Sewage Pump

※ Elbow is sold separately for flange-type pumps.



PF-333
PF-353



PF-333J
PF-353J

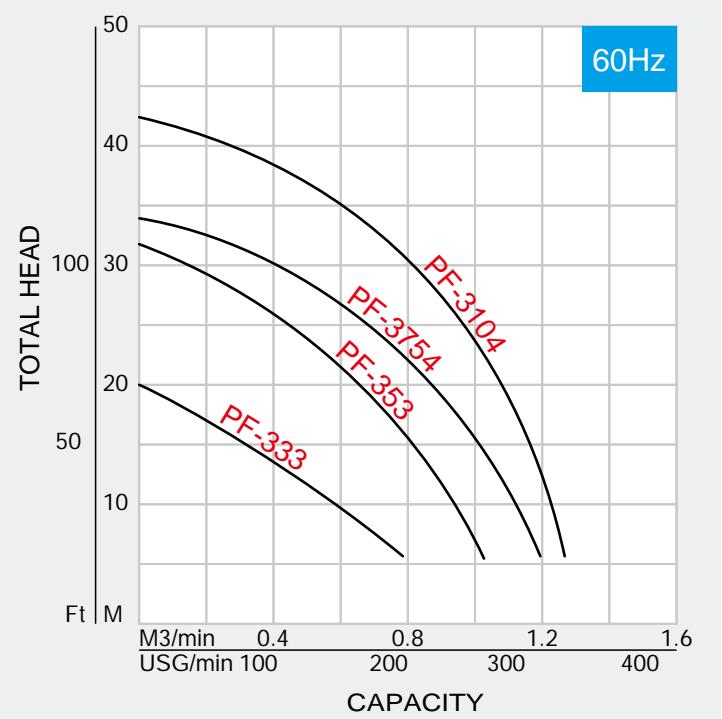
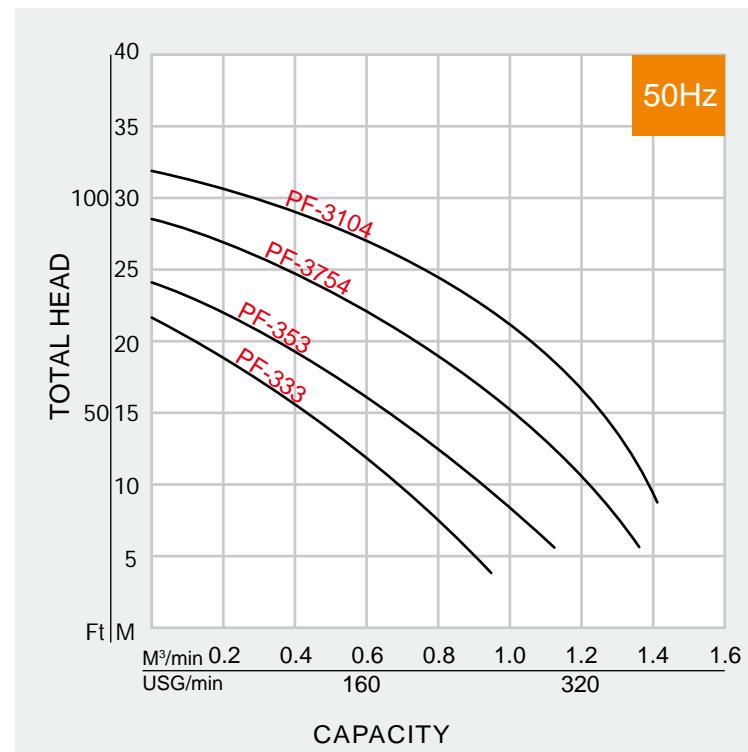


PF-3754
PF-3104



High Efficiency
Impeller

PERFORMANCE CURVE



SPECIFICATION

Type	Frequency	Phase	Power	Discharge	Pole/Rotation	Std. Head	Std. Flow	Max. Head	Max. Flow	PF	TUP-PF	Solid Passage							
TYPE	Hz	PH	HP	KW	Inch	mm	P/rpm	M	M³/min	M	M³/min	mm							
PF-333(J)	50	60	30	3	2.2	3"	80	2P / 2850 / 3450	13	12	0.50	0.50	22	20	1.10	1.00	38	55	35
PF-353(J)	50	60	30	5	3.7	3"	80	2P / 2850 / 3450	18	20	0.50	0.65	24	32	1.35	1.10	45	63	35
PF-3754	50	60	30	7 1/2	5.5	4"	100	2P / 2850 / 3450	15	23	1.00	0.80	28	34	1.50	1.25	55	73	35
PF-3104	50	60	30	10	7.5	4"	100	2P / 2850 / 3450	21	24	1.00	1.00	32	42	1.60	1.30	60	78	35

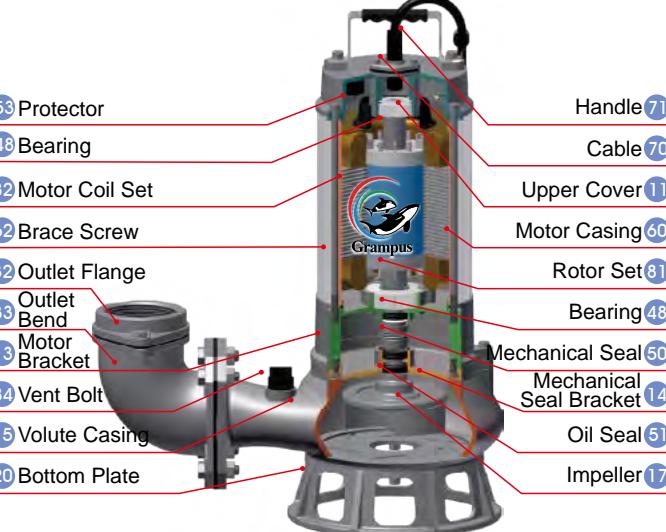


High Efficiency Stainless Steel Sewage Pump

FEATURES

1. Designed with high-efficiency stainless steel, semi-open impeller and double-wings to prevent blockage.
2. The pump cover is made with SCS14 dewaxing precision casting manufactured to resist weak acid and alkaline wastewater.
3. Cable base and core wire are manufactured with an epoxy resin treatment to prevent moisture from entering the motor.
4. The mechanical seal parts are combined with high-quality double silicon carbide to enhance stainless steel pumps to work in weak acid and alkaline environments.
5. The motor has insulation in accordance with the standards of IEC IP68.
6. Auto-cut prevents the motor from overheating.
7. This type can be equipped with a lift bracket.

STRUCTURAL DRAWING



MATERIAL AND STANDARD TABLE

Liquid	Caliber	80mm • 100mm
	Temperature	0°C~40°C(32°F~104°F)
	Application	Available to deal with wastewater of building, sewer and industrial wastewater of food, paper, mining, textile, leather, dyeing and metal.
Pump	The lowest depth	≤30 M
	Structure	Impeller
	Seal	Dual Mechanical Seal
	Upper Cover	SCS14
	Bearing	Heavy-duty bearing
	Impeller	SCS14
	Volute Casing	SCS14
	Motor Bracket	SCS14
	Mechanical Seal Bracket	SCS14
	Bottom Plate	SCS14
Seal	Lubricant	ISO VG.#32
	Motor Side	Carbon / Ceramic
	Pump Side	Silicon Carbide / Silicon Carbide
	Automatic lifting frame device	SCS13
Motor	Type	Submersible dry type
	Insulation class	3~5HP: F Class / 7 1/2~10HP: H Class
	Inner protector	Auto Reset Motor Protector
	Material	SUS-316
	Casing	SUS-316
Cable	Main Shaft	SUS-316
		Standard VCT

*Spare parts and material of pump could be made by request.

Apparatus Use Sewage Pump (4P)

※ Elbow is sold separately for flange-type pumps.



Apparatus Use Sewage Pump (4P)



台正字第8432號

台正字第8433號

AS-112N
AS-312N

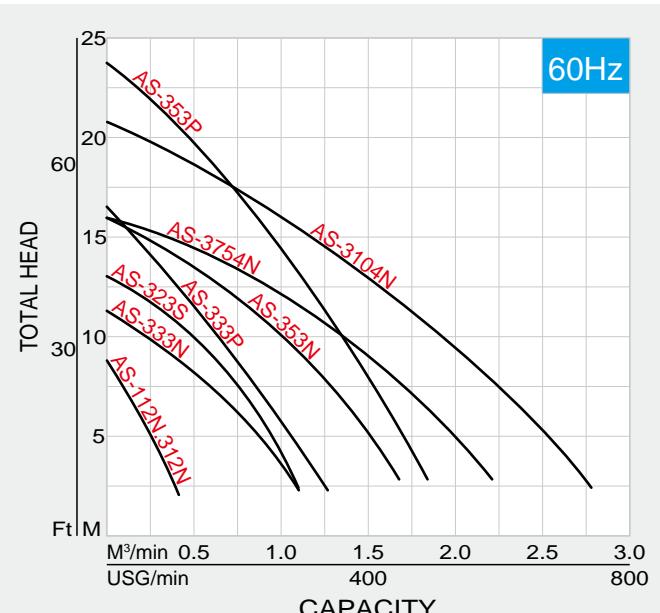
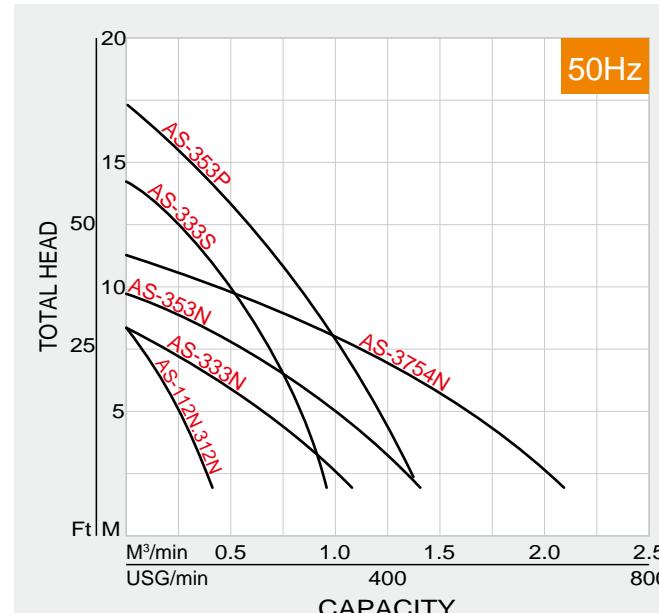
AS-323S

AS-333P(N)
AS-353P(N)

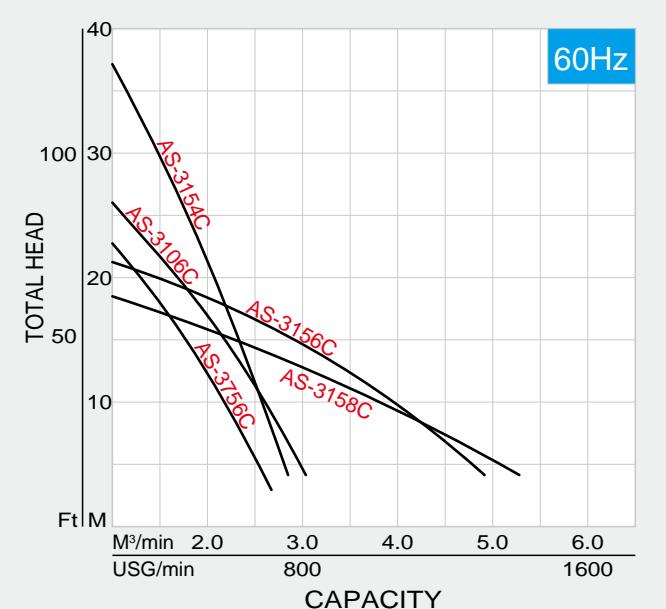
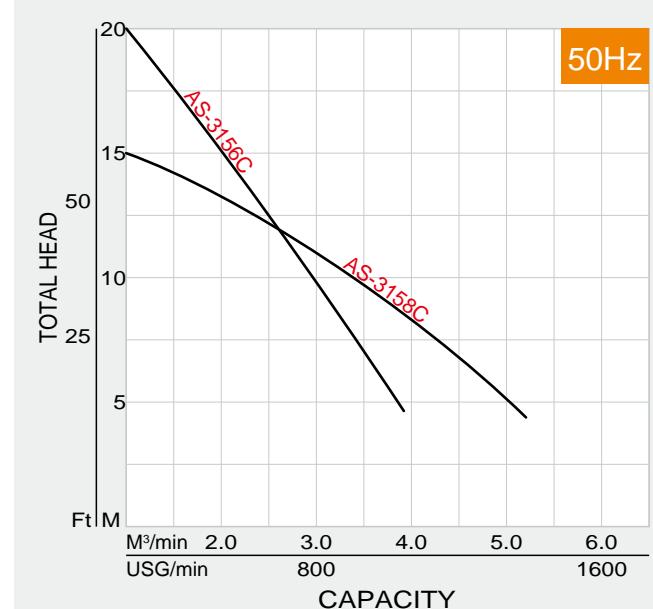
AS-3154C

AS-3754N
AS-3104N
AS-3756C
AS-3106C
AS-3156C
AS-3206CAS-3158C
AS-3208CAS-3256C
AS-3306C
AS-3408C

■ PERFORMANCE CURVE



■ PERFORMANCE CURVE



■ SPECIFICATION

Model	Type	Frequency	Phase	Start Method	Power	Discharge	Pole/Rotation	Std.Head	Std.Flow	Max.Head	Max.Flow	AS Weight	TOS-AS Weight	Solid Passage							
Impeller	TYPE	Hz	PH		HP	KW	Inch mm	P/rpm	M	M³/min	M	M³/min	KG	KG	mm						
Non-clog Impeller	AS-112N	50	60	1Ø	Direct	1	0.75	2"	50	4P / 1425 / 1725	5	5	0.30	0.30	8.5	8.5	0.50	0.50	34	44	50
Non-clog Impeller	AS-312N	50	60	3Ø	Direct	1	0.75	2"	50	4P / 1425 / 1725	5	5	0.30	0.30	8.5	8.5	0.50	0.50	32	42	50
Non-clog Impeller	AS-333N	50	60	3Ø	Direct	3	2.2	3"	80	4P / 1425 / 1725	6	7	0.60	0.65	8.5	11	1.30	1.20	71	91	57
Non-clog Impeller	AS-353N	50	60	3Ø	Direct	5	3.7	3"	80	4P / 1425 / 1725	6	10	0.70	1.00	9.5	16	1.60	1.80	75	95	42
Non-clog Impeller	AS-3754N	50	60	3Ø	Direct	7½	5.5	4"	100	4P / 1425 / 1725	8	12	1.00	1.00	11.5	16	2.30	2.40	143	163	65
Non-clog Impeller	AS-3104N	—	60	3Ø	Direct	10	7.5	4"	100	4P / — / 1725	—	16	—	1.00	—	21	—	2.90	148	168	60
Semi-open Impeller	AS-323S	—	60	3Ø	Direct	2	1.5	3"	80	4P / — / 1725	—	10	—	0.50	—	13	—	1.20	43	63	40
Semi-open Impeller	AS-333P	50	60	3Ø	Direct	3	2.2	3"	80	4P / 1425 / 1725	10	10	0.50	0.60	14	17	1.00	1.40	72	92	50
Semi-open Impeller	AS-353P	50	60	3Ø	Direct	5	3.7	3"	80	4P / 1425 / 1725	13	15	0.50	0.95	17	24	1.50	2.00	76	96	70

■ SPECIFICATION

Model	Type	Frequency	Phase	Start Method	Power	Discharge	Pole/Rotation	Std.Head	Std.Flow	Max.Head	Max.Flow	AS Weight	TOS-AS Weight	Solid Passage							
Impeller	TYPE	Hz	PH		HP	KW	Inch mm	P/rpm	M	M³/min	M	M³/min	KG	KG	mm						
Channel Impeller	AS-3756C	—	60	3Ø	Direct	7½	5.5	6"(4") 150(100)	4P / — / 1725	—	15	—	1.26	—	23	—	3.00	145	165	48	
Channel Impeller	AS-3106C	—	60	3Ø	Direct	10	7.5	6"(4") 150(100)	4P / — / 1725	—	18	—	1.40	—	26	—	3.40	150	170	48	
Channel Impeller	AS-3154C	—	60	3Ø	Y-Δ	15	11	4"	100	4P / — / 1725	—	20	—	1.50	—	37	—	3.00	265	340	48
Channel Impeller	AS-3156C	50	60	3Ø	Y-Δ	15	11	6"	150	4P / 1425 / 1725	12	12	2.50	2.50	20	21	4.70	5.50	265	340	70
Channel Impeller	AS-3158C	50	60	3Ø	Y-Δ	15	11	8"	200	4P / 1425 / 1725	7	7	4.50	4.50	15	18	6.17	6.17	270	360	80

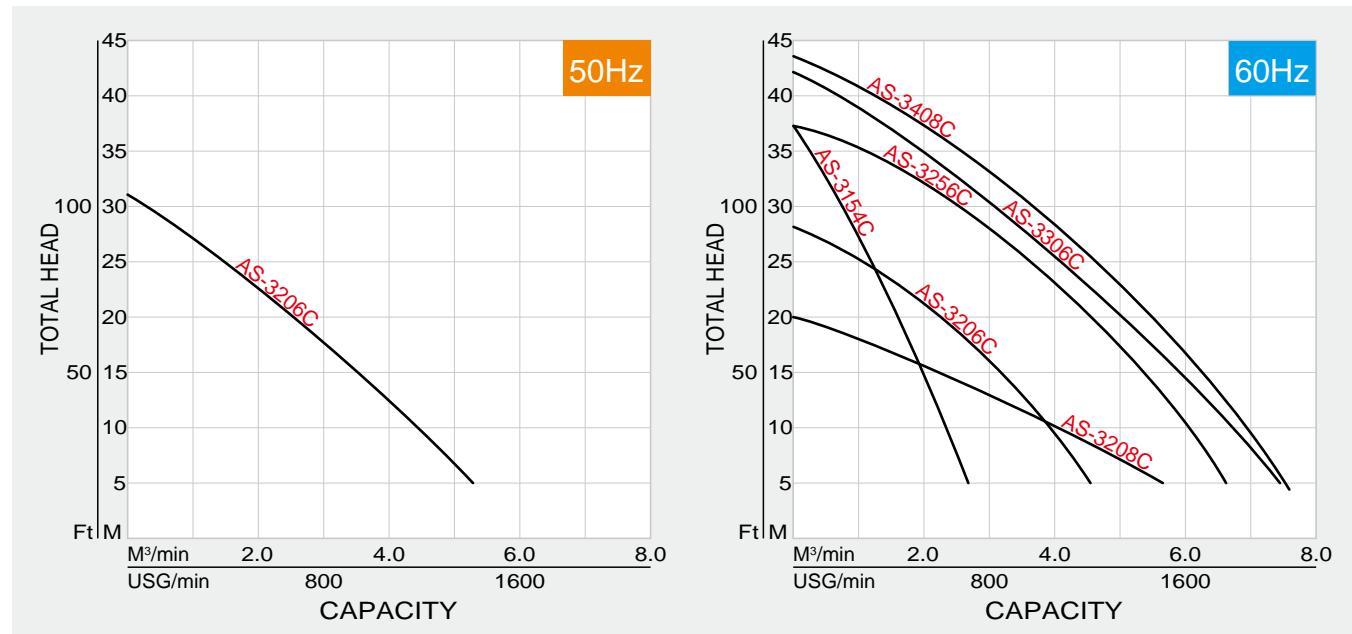


Apparatus Use Sewage Pump (4P)

■ FEATURES

- 1.The AS series meets the National Standards CNS, NO. 8080 and 9813 issued by the Ministry of Economic Affairs in Taiwan.
- 2.Equipped with Epoxy resin covered cables that block moisture from entering the motor.
- 3.The dry motor is designed as a 3 phase, 4 pole induction motor in accordance with the standards of IEC IP68.
- 4.The dual mechanical seal is made from silicon carbide for better lubrication and longer service life.
- 5.Ball-bearing with high torque durability, low noise and low vibration.
- 6.Our thick Epoxy coating is better than other common coatings for its corrosion and rust resistance.
- 7.From 2~10HP of AS series submersible pumps are equipped with AUTO-CUT Protectors; from 15~40HP of AS series submersible pumps are equipped with a Miniature Thermal Protector that automatically shuts down the pump when overheating, instability of voltage or other unusual conditions like plugged impellers and low water level.
- 8.We offer 3 kinds of impellers semi-open, closed, and vortex. These options are shown in the picture for various wastewater treatments.

■ PERFORMANCE CURVE



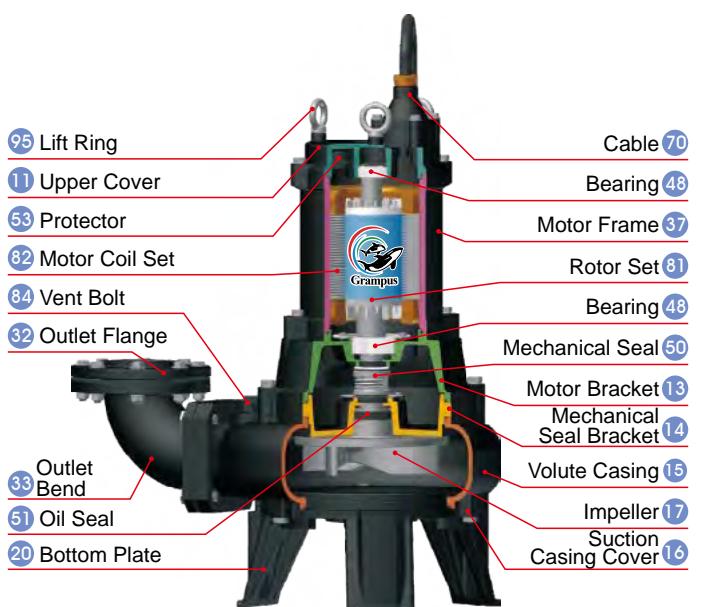
■ SPECIFICATION

Model	Type	Frequency	Phase	Start Method	Power	Discharge	Pole/Rotation	Std. Head	Std. Flow	Max. Head	Max. Flow	AS Weight	TOS-AS Weight	Solid Passage							
Impeller	TYPE	Hz	PH		HP	KW	Inch mm	P/rpm	M	M³/min	M	M³/min	KG	KG	mm						
	AS-3206C	50	60	30	Y-Δ	20	15	6"	150	4P / 1425 / 1725	20	16	2.50	2.50	31	28	6.00	5.00	280	355	70
	AS-3208C	—	60	30	Y-Δ	20	15	8"	200	4P / — / 1725	—	9	—	4.50	—	20	—	6.95	285	375	80
	AS-3256C	—	60	30	Y-Δ	20	15	8"	200	4P / — / 1725	—	28	—	2.50	—	37	—	7.00	285	375	80
Channel Impeller	AS-3306C	—	60	30	Y-Δ	30	22	6"	150	4P / — / 1725	—	32	—	2.50	—	42	—	8.00	390	465	70
	AS-3408C	—	60	30	Y-Δ	40	22	8"	200	4P / — / 1725	—	35	—	2.50	—	44	—	8.00	390	465	70

■ APPLICATION

- 1.Building a wastewater treatment system, sewage treatment plant, community market, sanitary sewer.
- 2.Drainage wastewater from the paper industry, dyeing industry, foodstuff industry, leather industry and iron and steel industry.
- 3.Fishery, animal husbandry, dairy farm, piggery, fecal sewage tank, and industrial water supply.
- 4.Other sewage or sump treatment system.

■ STRUCTURAL DRAWING



■ MATERIAL AND STANDARD TABLE

Liquid	Caliber	50 • 80 • 100 • 150 • 200 (mm)
	Coating	Epoxy
	Temperature	0°C~40°C(32°F~104°F)
	Application	Drainage of wastewater of building, farming, animal husbandry, Industry and sewer.
Pump	The lowest depth	▽30 M
	Structure	Impeller / Seal / Upper Cover / Bearing / Impeller / Seal / Upper Cover / Bearing / Impeller / Volute Casing / Suction Casing Cover / Bottom Plate / Lubricant / Motor Side / Pump Side / Inner Protector
	Impeller	Semi-open / Channel / Vortex Impeller
	Seal	Dual Mechanical Seal
	Upper Cover	FC-200
	Bearing	Heavy-duty bearing
	Impeller	FCD-450
	Volute Casing	FC-200
	Suction Casing Cover	FC-200
	Bottom Plate	FC-200
Seal	Lubricant	ISO VG. #32
	Motor Side	Carbon / Ceramic
	Pump Side	Silicon Carbide / Silicon Carbide
	Inner Protector	Below 15HP models are optional
Motor	Type	Submersible dry type
	Insulation class	1HP: B / 2~5HP: F / 7.5~40HP: H
	Inner protector	1~10HP: Auto Reset Motor Protector 15~40HP: Miniature Thermal Protector
	Material	Casing / Main Shaft / Cable
Casing	Casing	FC-200
	Main Shaft	SUS-410 / SUS-420
	Cable	Standard VCT

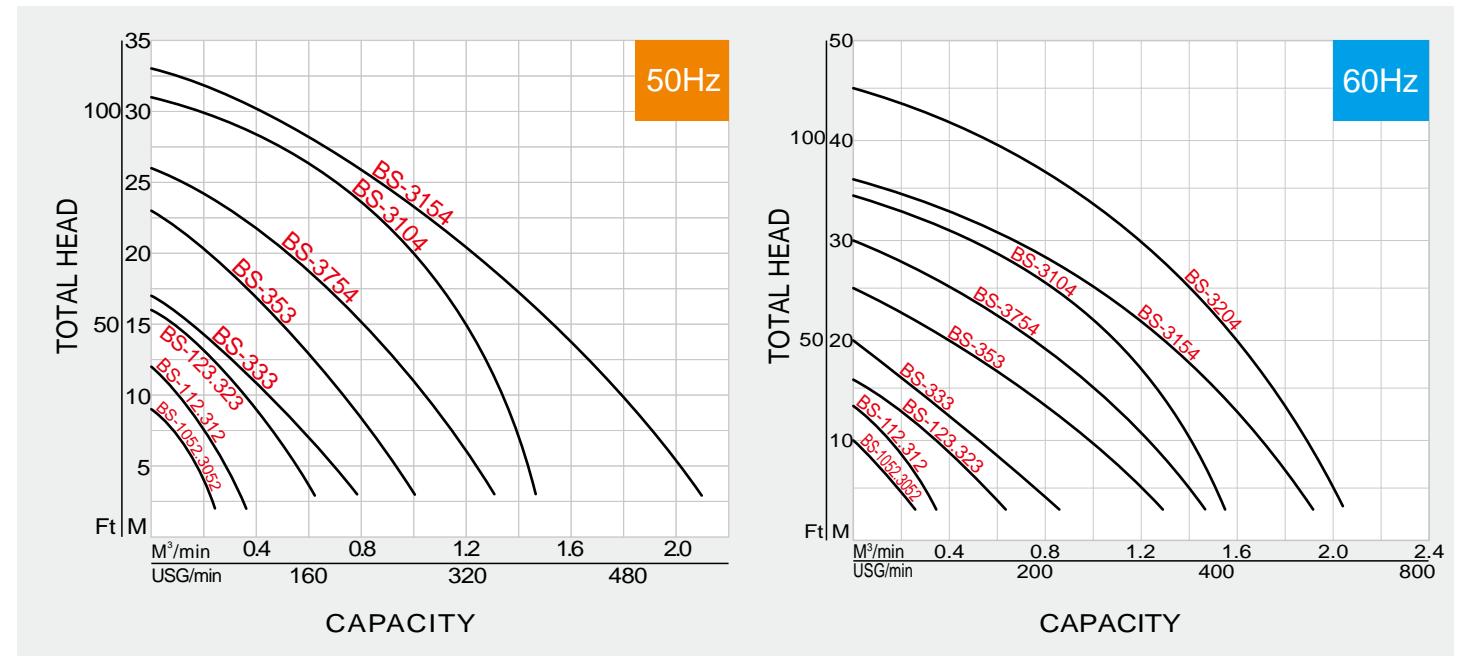
*Spare parts and material of pump could be made by request.

Non-Clog Apparatus Use Sewage Pump (2P)

※ Elbow is sold separately for flange-type pumps.



■ PERFORMANCE CURVE



■ SPECIFICATION

※ (A)(AL) means single-phase motor can be installed with the float switch or Standing Float Switch.

Type	Frequency	Phase	Power	Discharge	Pole/Rotation	Std.Head	Std.Flow	Max.Head	Max.Flow	BS Weight	TOS-BS Weight	Solid Passage							
TYPE	Hz	PH	HP	KW	Inch	mm	P/rpm	M	M³/min	M	M³/min	KG	KG	mm					
BS-1052(A)(AL)	50	60	10	1/2	0.4	2"	50	2P / 2850 / 3450	4	4	0.20	0.20	9	10	0.27	0.27	18	27	35
BS-3052	50	60	30	1/2	0.4	2"	50	2P / 2850 / 3450	4	4	0.20	0.20	9	10	0.27	0.27	18	27	35
BS-112(A)(AL)	50	60	10	1	0.75	2"	50	2P / 2850 / 3450	7.5	8	0.20	0.20	12	13	0.40	0.40	21	30	35
BS-312	50	60	30	1	0.75	2"	50	2P / 2850 / 3450	7.5	8	0.20	0.20	12	13	0.40	0.40	21	30	35
BS-123(A)	50	60	10	2	1.5	3"	80	2P / 2850 / 3450	6.5	10	0.50	0.35	16	16	0.70	0.75	40	60	40
BS-323	50	60	30	2	1.5	3"	80	2P / 2850 / 3450	6.5	10	0.50	0.35	16	16	0.70	0.75	38	58	40
BS-333	50	60	30	3	2.2	3"	80	2P / 2850 / 3450	9	11	0.50	0.50	17	20	0.90	1.00	40	63	45
BS-353	50	60	30	5	3.7	3"	80	2P / 2850 / 3450	15	18	0.50	0.50	23	25	1.10	1.40	47	67	40
BS-3754	50	60	30	7½	5.5	4"	100	2P / 2850 / 3450	11	21	1.00	0.70	26	30	1.40	1.55	58	94	50
BS-3104	50	60	30	10	7.5	4"	100	2P / 2850 / 3450	20	22	1.00	1.00	31	34	1.50	1.60	70	106	50
BS-3154	50	60	30	15	11	4"	100	2P / 2850 / 3450	23	24	1.00	1.10	33	36	2.20	2.00	78	114	50
BS-3204	-	60	30	20	15	4"	100	2P / - / 3450	-	30	-	1.20	-	45	-	2.10	80	116	50



Non-Clog Apparatus Use Sewage Pump (2P)

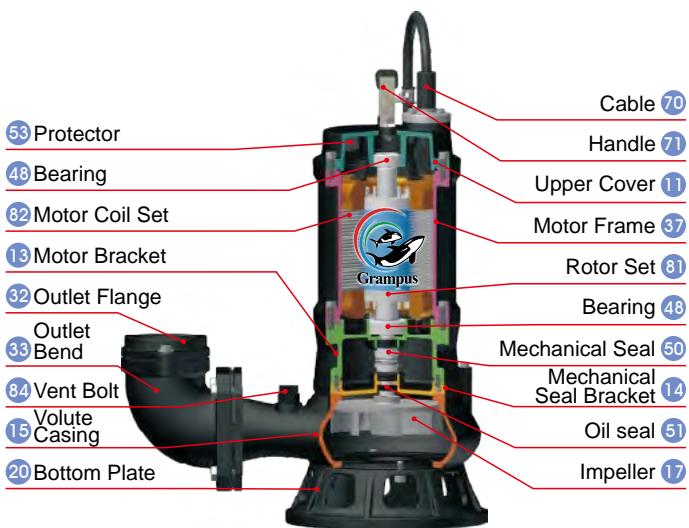


Vortex Non-Clog Impeller

■ FEATURES

1. Cable base and core wire are manufactured with an epoxy resin treatment to prevent moisture from entering the motor.
2. The volute casing is equipped with a vortex impeller.
3. The volute casing is equipped with a vent bolt to avoid air locks.
4. Equipped with a high-quality dual SIC mechanical seal.
5. The motor has insulation in accordance with the standards of IEC IP68.
6. Auto-cut prevents the motor from overheating.
7. We insist on using thick Epoxy resin coating instead of common coating for better corrosion and rust resistance.
8. This type can be equipped with a lift bracket.

■ STRUCTURAL DRAWING



■ MATERIAL AND STANDARD TABLE

Liquid	Caliber	50mm • 80mm • 100mm
	Temperature	0°C~40°C(32°F~104°F)
Application		Available to deal with wastewater of building, sewer and industrial wastewater of food, paper, mining, textile, leather, dyeing and metal.
	The lowest depth	≤ 30 M
Structure	Impeller	Vortex Impeller
	Seal	Dual Mechanical Seal
Pump	Upper Cover	FC-200
	Bearing	Heavy-duty bearing
Material	Impeller	FC-200 / SCS13: 7.5-20HP
	Volute Casing	FC-200
Bottom Plate	Motor Bracket	FC-200
	Mechanical Seal Bracket	FC-200
Seal	Bottom Plate	1/2~1HP: Engineering Strengthen Fiber Resin(STD) 2~15HP:FC-200
	Lubricant	ISO VG.#32
Motor	Motor Side	Carbon / Ceramic
	Pump Side	Silicon Carbide / Silicon Carbide
Type	Type	Submersible dry type
	Insulation class	0.5-1HP: B / 2-5: F / 7½~20HP: H
Inner protector	Inner protector	Auto Reset Motor Protector
	Casing	FC-200
Material	Main Shaft	SUS-410 / SUS-420
	Cable	Standard VCT

*Spare parts and material of pump could be made by request.

High Efficiency Apparatus Use Sewage Pump (2P)

※ Elbow is sold separately for flange-type pumps.

BSF-112(A)(AL)
BSF-312

(A) Float Switch

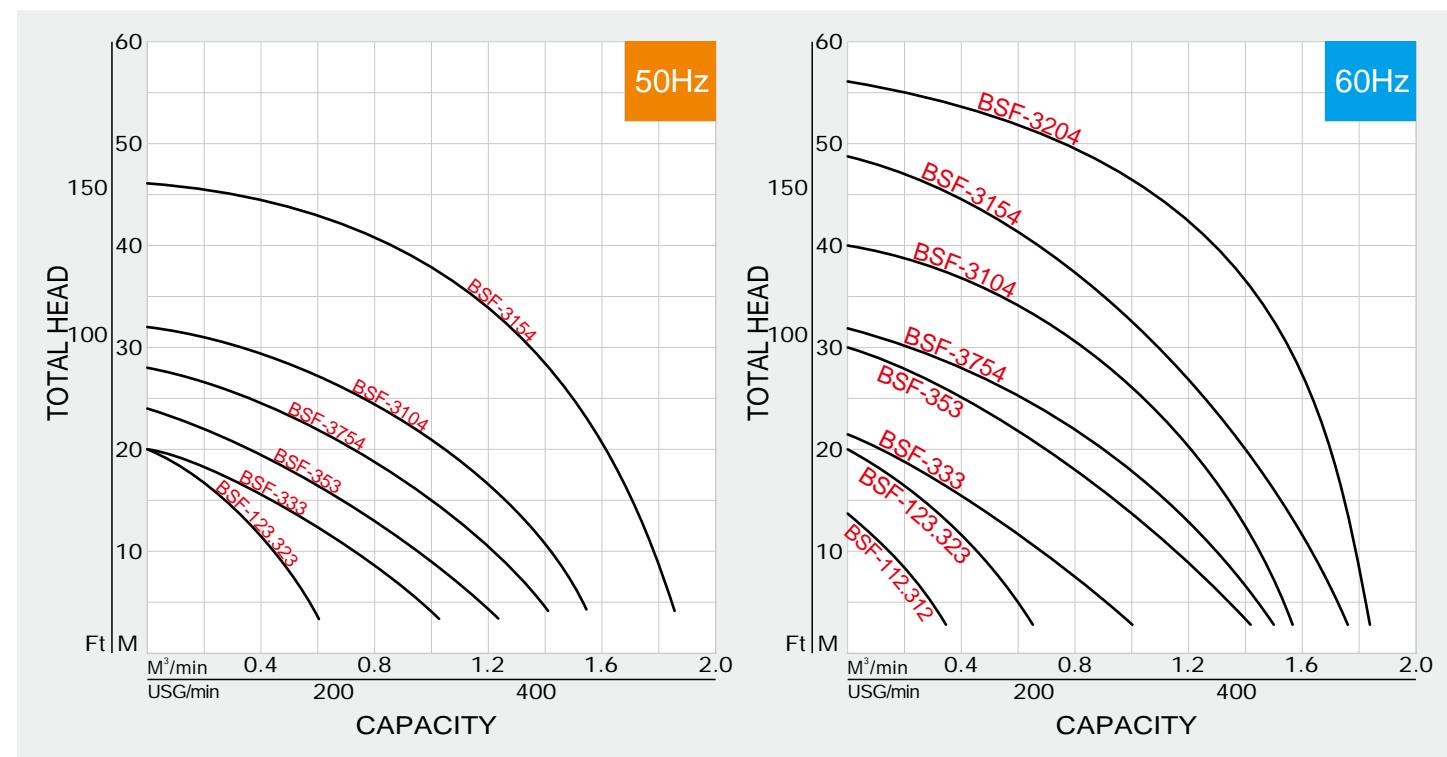
(AL) Standing
Float SwitchBSF-123
BSF-333
BSF-323

(A) Float Switch

BSF-353
BSF-3754BSF-3104
BSF-3154
BSF-3204

High Efficiency Apparatus Use Sewage Pump (2P)

■ PERFORMANCE CURVE



■ SPECIFICATION

※ (A)(AL) means single-phase motor can be installed with the float switch or Standing Float Switch.

Type	Frequency	Phase	Power	Discharge	Pole/Rotation	Std.Head	Std.Flow	Max.Head	Max.Flow	BSF Weight	TOS-BSF Weight	Solid Passage
TYPE	Hz	PH	HP	KW	Inch mm	P/rpm	M	M³/min	M	M³/min	KG	KG
BSF-112(A)(AL)	-	60	10	2	1.5	3"	80	2P / - / 3450	-	8	-	0.20
BSF-312	-	60	30	2	1.5	3"	80	2P / - / 3450	-	8	-	0.20
BSF-123(A)	50	60	10	2	1.5	3"	80	2P / 2850 / 3450	8	11	0.50	0.40
BSF-323	50	60	30	2	1.5	3"	80	2P / 2850 / 3450	8	11	0.50	0.40
BSF-333	50	60	30	3	2.2	3"	80	2P / 2850 / 3450	14	12	0.50	0.50
BSF-353	50	60	30	5	3.7	3"	80	2P / 2850 / 3450	18	20	0.50	0.70
BSF-3754	50	60	30	7½	5.5	4"	100	2P / 2850 / 3450	15	22	1.00	0.80
BSF-3104	50	60	30	10	7.5	4"	100	2P / 2850 / 3450	21	24	1.00	1.00
BSF-3154	50	60	30	15	11	4"	100	2P / 2850 / 3450	36	30	1.10	1.10
BSF-3204	-	60	30	20	15	4"	100	2P / - / 3450	-	40	-	1.30

High Efficiency
Impeller

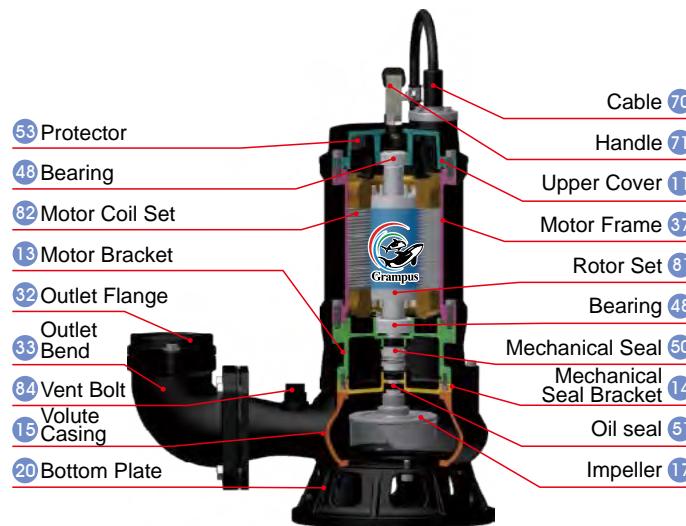
■ FEATURES

1. High-efficiency stainless steel impeller with semi-open and double-wing design to prevent blockage. This product will have a better flow and head because of the special runner design.
2. Cable base and core wire are manufactured with an epoxy resin treatment to prevent moisture from entering the motor.
3. The volute casing is equipped with a vent bolt to avoid air locks.
4. Equipped with a high-quality dual SIC mechanical seal.
5. The motor has insulation in accordance with the standards of IEC IP68.
6. Auto-cut prevents the motor from overheating.
7. We insist on using thick Epoxy resin coating instead of common coating for better corrosion and rust resistance.
8. This type can be equipped with a lift bracket.

■ APPLICATION

1. Wastewater lift station, municipal wastewater treatment plant.
2. Building wastewater treatment system.
3. Piggery excrement, animal & poultry farm.
4. School, hospital, community wastewater treatment system.
5. Food, paper, mining, textile, leather industry wastewater treatment system.

■ STRUCTURAL DRAWING



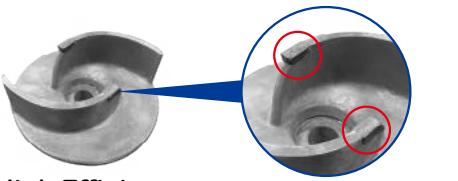
■ MATERIAL AND STANDARD TABLE

Caliber	50mm • 80mm • 100mm
Temperature	0°C~40°C(32°F~104°F)
Liquid Application	Available to deal with wastewater of building, sewer and industrial wastewater of food, paper, mining, textile, leather, dyeing and metal.
The lowest depth	≤30 M
Structure	
Impeller	Semi-open Impeller
Seal	Dual Mechanical Seal
Upper Cover	FC-200
Bearing	Heavy-duty bearing
Impeller	FC-200 / SCS13: 7.5-20HP
Volute Casing	FC-200
Motor Bracket	FC-200
Mechanical Seal Bracket	FC-200
Bottom Plate	FC-200
Material	
Lubricant	ISO VG.#32
Seal	Motor Side: Carbon / Ceramic Pump Side: Silicon Carbide / Silicon Carbide
Type	Submersible dry type
Insulation class	1~5HP: F Class / 7½~20HP: H Class
Inner protector	Auto Reset Motor Protector
Material	
Casing	FC-200
Main Shaft	SUS-410 / SUS-420
Cable	Standard VCT

*Spare parts and material of pump could be made by request.

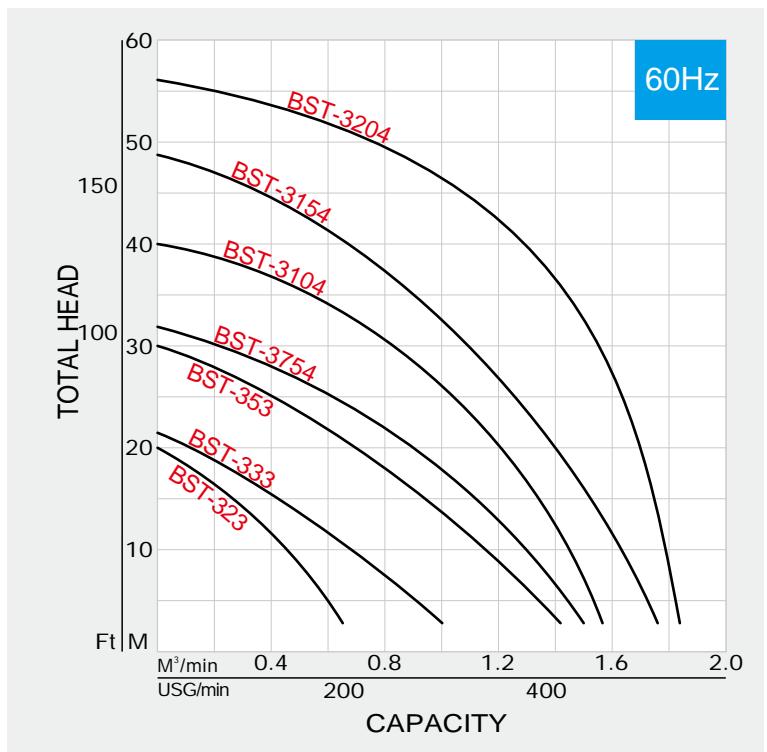
Cut-off Apparatus Use Sewage Pump (2P)

※ Elbow is sold separately for flange-type pumps.

BST-323
BST-333BST-353
BST-3754BST-3104
BST-3154
BST-3204High Efficiency Cut-off Impeller
Tungsten Carbide Cutter

Radially grooved Bottom Plate

■ PERFORMANCE CURVE



■ SPECIFICATION

Type	Frequency	Phase	Power	Discharge	Pole/Rotation	Std. Head	Std. Flow	Max. Head	Max. Flow	BSF Weight	TOS-BSF Weight	Solid Passage		
TYPE	Hz	PH	HP	KW	Inch	mm	P/rpm	M	M^3/min	M	M^3/min	KG	KG	mm
BST-323	60	3Ø	2	1.5	3"	80	2P / 3450	11	0.40	20	0.70	38	58	20
BST-333	60	3Ø	3	2.2	3"	80	2P / 3450	12	0.50	21	1.10	40	60	35
BST-353	60	3Ø	5	3.7	3"	80	2P / 3450	20	0.70	30	1.50	47	67	35
BST-3754	60	3Ø	7½	5.5	4"	100	2P / 3450	22	0.80	33	1.55	58	94	35
BST-3104	60	3Ø	10	7.5	4"	100	2P / 3450	24	1.00	40	1.60	76	88	35
BST-3154	60	3Ø	15	11	4"	100	2P / 3450	30	1.10	49	1.80	78	114	35
BST-3204	60	3Ø	20	15	4"	100	2P / 3450	40	1.30	56	1.85	84	120	35



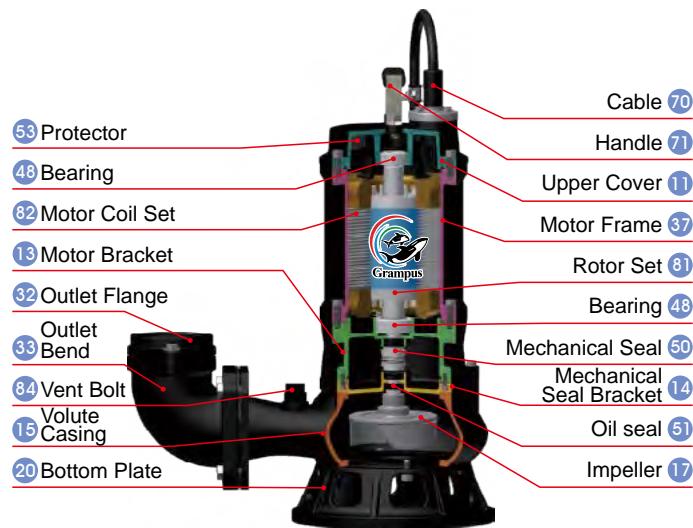
Cut-off Apparatus Use Sewage Pump (2P)



■ FEATURES

1. Featuring a high-efficiency, semi-open double-wing design, the stainless steel impeller includes a special tungsten carbide cutter at its base. Paired with a radially-grooved suction plate, it generates a strong cutting action for tough debris.
2. Cable base and core wire are manufactured with an epoxy resin treatment to prevent moisture from entering the motor.
3. The volute casing is equipped with a vent bolt to avoid air locks.
4. Equipped with a high-quality dual SIC mechanical seal.
5. The motor has insulation in accordance with the standards of IEC IP68.
6. Auto-cut prevents the motor from overheating.
7. We insist on using thick Epoxy resin coating instead of common coating for better corrosion and rust resistance.
8. This type can be equipped with a lift bracket.

■ STRUCTURAL DRAWING



■ MATERIAL AND STANDARD TABLE

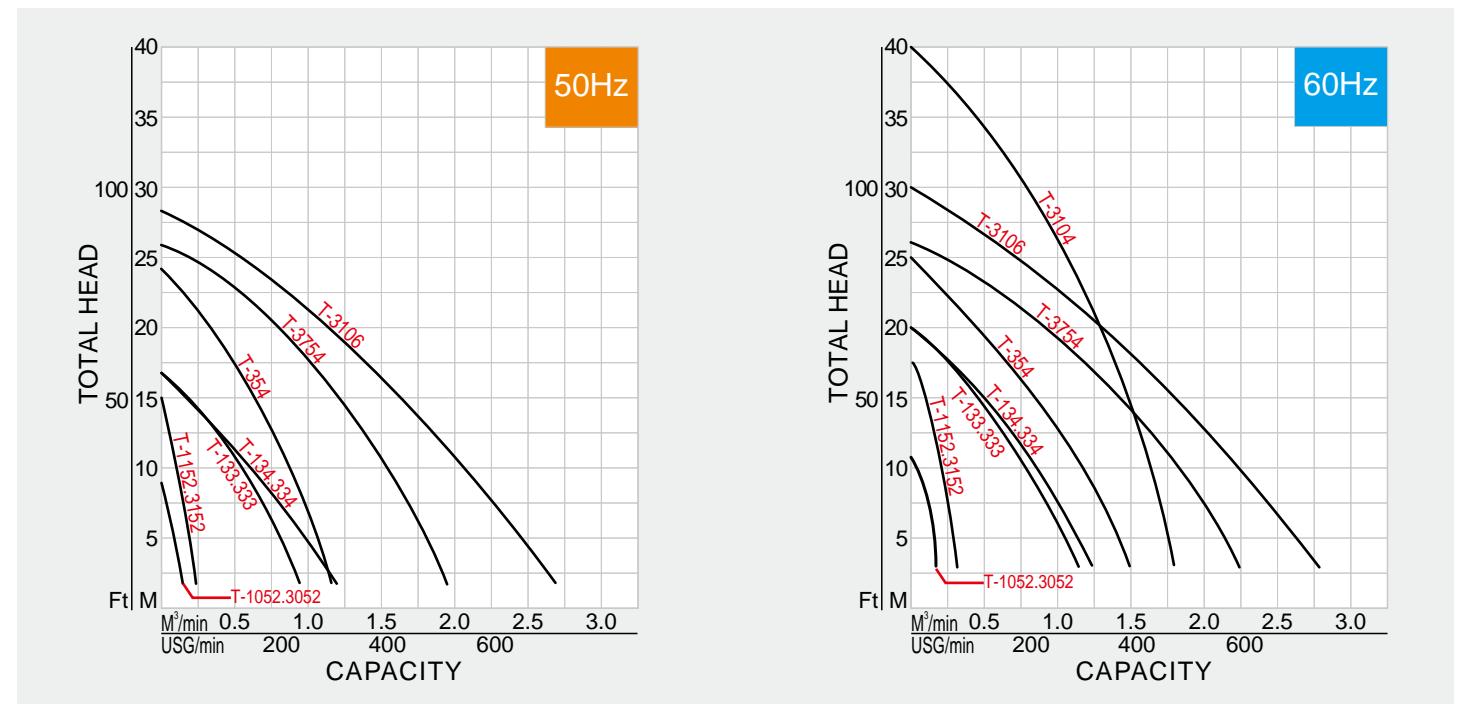
Liquid	Caliber	80mm • 100mm
	Temperature	0°C~40°C(32°F~104°F)
	Application	Available to deal with wastewater of building, sewer and industrial wastewater of food, paper, mining, textile, leather, dyeing and metal.
Pump	The lowest depth	≤30 M
	Structure	Semi-open Impeller
	Impeller	Dual Mechanical Seal
	Upper Cover	FC-200
	Bearing	Heavy-duty bearing
	Impeller	SCS13 / Tungsten Carbide
	Volute Casing	FC-200
	Motor Bracket	FC-200
	Mechanical Seal Bracket	FC-200
Material	Bottom Plate	FC-200
	Lubricant	ISO VG.#32
	Motor Side	Carbon / Ceramic
	Pump Side	Silicon Carbide / Silicon Carbide
Motor	Type	Submersible dry type
	Insulation class	2~5HP: F Class / 7½~20HP: H Class
	Inner protector	Auto Reset Motor Protector
	Casing	FC-200
	Main Shaft	SUS-410 / SUS-420
Cable	Cable	Standard VCT

*Spare parts and material of pump could be made by request.

Water-Cooling Sump Pump



PERFORMANCE CURVE



SPECIFICATION

Model	Type	Frequency	Phase	Power	Discharge	Pole/Rotation	Std.Head	Std.Flow	Max.Head	Max.Flow	Weight							
Impeller Model	TYPE	Hz	PH	HP	KW	Inch	mm	P/rpm	M	M³/min	M	M³/min	KG					
Semi-open Impeller	T-1052	50	60	10	0.4	2"	50	2P / 2850 / 3450	5	7	0.10	0.12	9.5	11	0.22	0.20	15	
Semi-open Impeller	T-3052	50	60	30	0.4	2"	50	2P / 2850 / 3450	5	7	0.10	0.12	9.5	11	0.22	0.20	15	
Channel Impeller	T-1152	50	60	10	1.1	2"	50	2P / 2850 / 3450	8.5	10	0.15	0.18	15	17.5	0.25	0.35	26	
Channel Impeller	T-3152	50	60	30	1.1	2"	50	2P / 2850 / 3450	8.5	10	0.15	0.18	15	17.5	0.25	0.35	26	
Channel Impeller	T-133	50	60	10	3	2.2	3"	80	2P / 2850 / 3450	12	12	0.50	0.70	17	20	1.00	1.25	39
Channel Impeller	T-333	50	60	30	3	2.2	3"	80	2P / 2850 / 3450	12	12	0.50	0.70	17	20	1.00	1.25	39
Channel Impeller	T-134	50	60	10	3	2.2	4"	100	2P / 2850 / 3450	10	12	0.60	0.75	17	20	1.30	1.35	39
Channel Impeller	T-334	50	60	30	3	2.2	4"	100	2P / 2850 / 3450	10	12	0.60	0.75	17	20	1.30	1.35	39
Channel Impeller	T-354	50	60	30	5	3.7	4"	100	2P / 2850 / 3450	14	15	0.70	0.85	24	25	1.20	1.58	42.5
Channel Impeller	T-3754	50	60	30	7.5	5.5	4"	100	2P / 2850 / 3450	16	15	1.20	1.40	26	26	2.00	2.30	64
Channel Impeller	T-3104	50	60	30	10	7.5	4"	100	2P / 2850 / 3450	26	26	1.00	1.40	40	40	1.80	2.00	72
Channel Impeller	T-3106	50	60	30	10	7.5	6"	150	2P / 2850 / 3450	16	17	1.60	1.60	28	30	2.80	3.00	72

FEATURES

1. Special water-cooling design prevents the motor from overheating.
2. Channel impellers are designed for high efficiency, power-saving, and prevent motors from overloading.
3. Models over 1.1 KW input could add the flange accessory for both sucking and pumping functions.
4. After connecting with the valve, this pump series can be used for pumping well water.

ATTENTION

After dismantling the pump's strainer for pumping well water, the pump must be refilled with water before running it for the first time and then it can start pumping. Additionally, there is an option to purchase an appropriately sized "Check-Valve" accessory at local hardware stores that can be added to the pump for future usage so there is no need to refill the water again.

MATERIAL AND STANDARD TABLE

Liquid	Caliber	50mm • 80mm • 100mm • 150mm
	Temperature	0°C~40°C(32°F~104°F)
	Application	Available for drainage of fishery, farming-irrigation, water conservancy project and plants.
	The lowest depth	≤30 M
Pump	Impeller	Semi-open / Channel Centrifugal Impeller
	Seal	Dual Mechanical Seal
	Upper Cover	1/2HP : SUS-304 / Up 1HP : FC-200
	Bearing	Heavy-duty bearing
	Impeller	1/2HP : FC-200 / 1.5HP : Bronze / 3-10HP : SCS13
	Volute Casing	FC-200
	Suction Casing Cover	FC-200
	Strainer	SUS-304
Material	Seal	ISO VG.#32
	Motor Side	Carbon / Ceramic
	Pump Side	Silicon Carbide / Silicon Carbide
Motor	Type	Submersible dry type
	Insulation class	0.5HP: B / 1.5~5HP: F / 7½~10HP: H
	Inner protector	Auto Reset Motor Protector
	Casing	SUS-304 / FC-200: 3HP&5HP
	Main Shaft	SUS-410 / SUS-420 / SUS-304
	Cable	Standard VCT



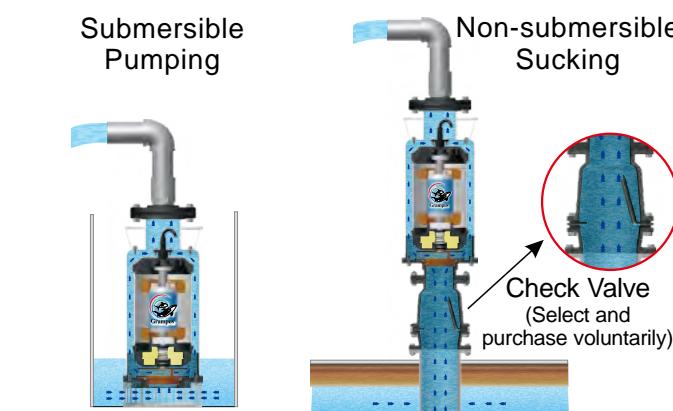
Water-Cooling Sump Pump

APPLICATION

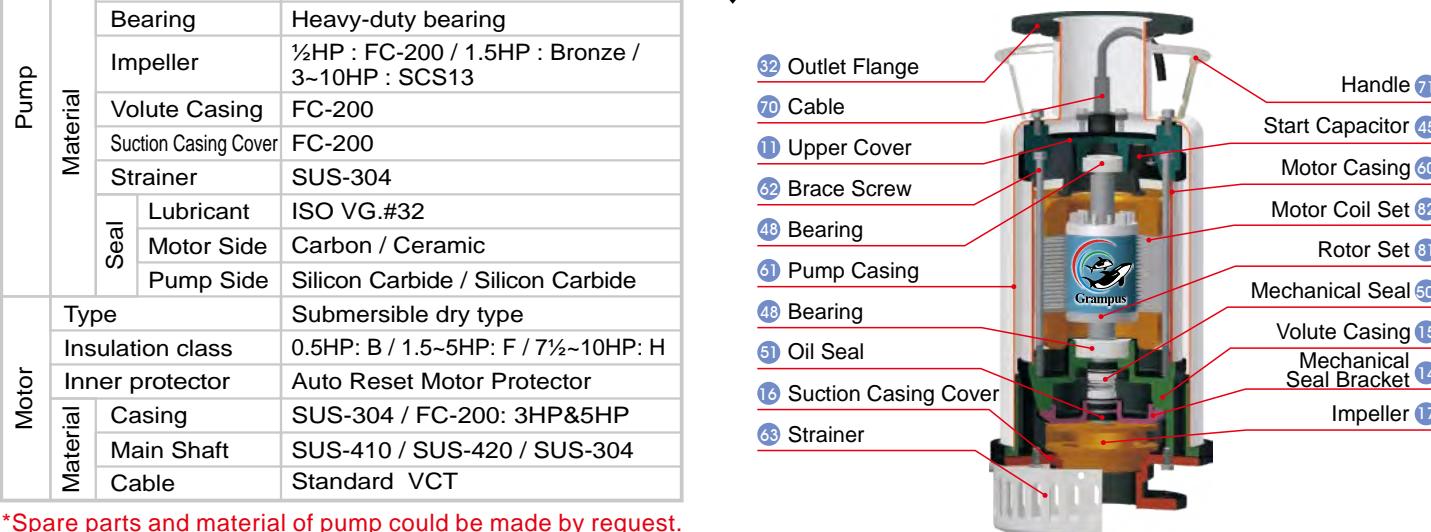
1. Equipped with a strainer, it can be used for water supplying and drainage in fishponds.
2. In models over 1.1 KW input: after pulling down the pump's strainer you can install the check valve through the outlet flange interface and connect the well piping. This way, it can be used for farm irrigation to pump groundwater and other groundwater projects.
3. Use for long-term circulation water supply for factory drainage, wastewater, water supply for mountainside, landscaping, and gardening, etc.

WATER COOLING

Dual-layer volute cooling, optimizes cooling effect at low-level pumping condition.



STRUCTURAL DRAWING



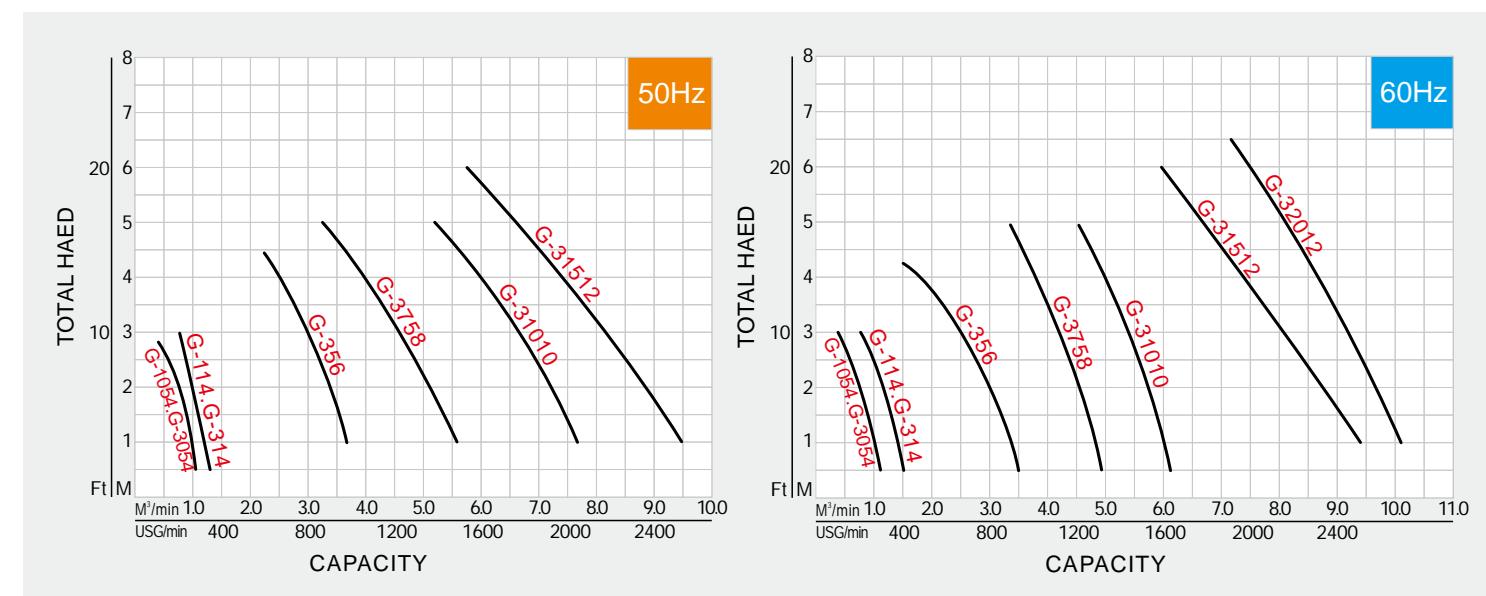
*Spare parts and material of pump could be made by request.

Axial-Flow Large Volume Water Sump Pump

(U)Partical Components are made from Bronze.



PERFORMANCE CURVE



SPECIFICATION

(U)Partical Components are made from Bronze.

Type	Frequency	Phase	Power	Discharge	Pole/Rotation	Std. Head	Std. Flow	Max. Flow	Weight	Remark
TYPE	Hz	PH	HP	KW	Inch	mm	P/rpm	M	M³/min	M³/min
G-1054(U)	50	60	10	1/2	0.4	4"	100	2P / 2850 / 3450	1.5	1.5
G-3054(U)	50	60	30	1/2	0.4	4"	100	2P / 2850 / 3450	1.5	1.5
G-114(U)	50	60	10	1	0.75	4"	100	2P / 2850 / 3450	1.5	1.5
G-314(U)	50	60	30	1	0.75	4"	100	2P / 2850 / 3450	1.5	1.5
G-356(U)	50	60	30	5	3.7	6"	150	4P / 1425 / 1725	3	5
G-3758	50	60	30	7 1/2	5.5	8"	200	4P / 1425 / 1725	4	5
G-31010(U)	50	60	30	10	7.5	10"	250	4P / 1425 / 1725	4	4
G-31512U	50	60	30	15	11	12"	300	4P / 1425 / 1725	4.5	4.5
G-32012U	-	60	30	20	15	12"	300	4P / - - - / 1725	-	6
										7.0
										7.5
										10.5
										225
										240

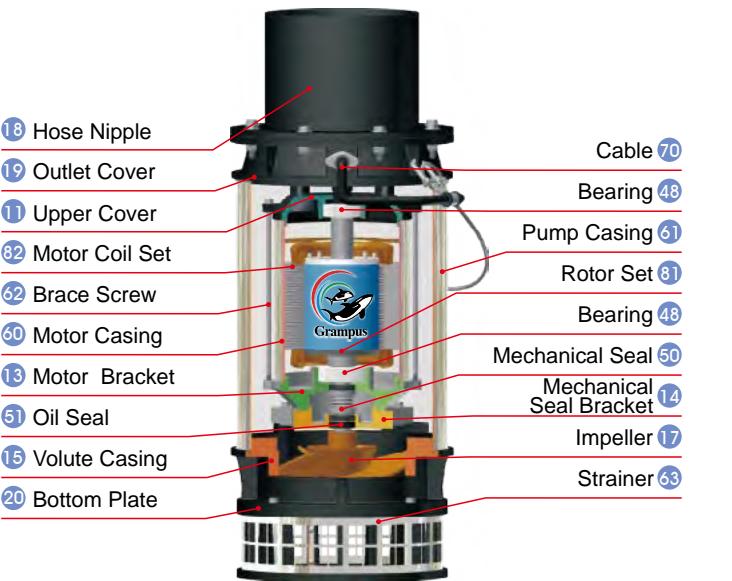
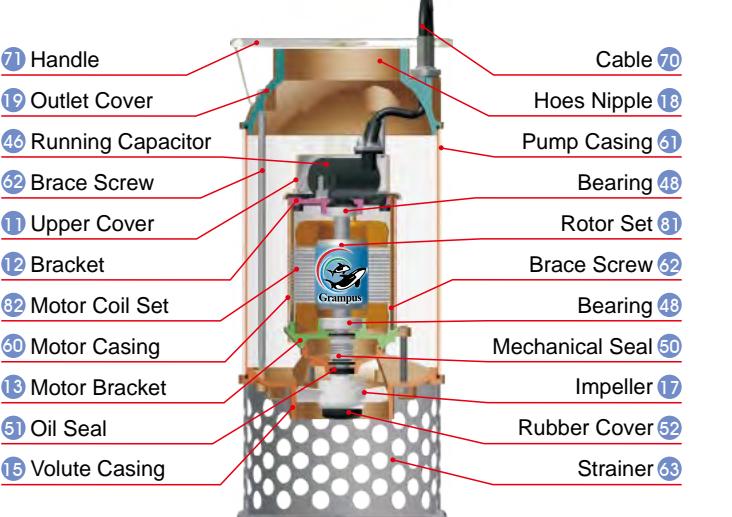
FEATURES

1. Axial impeller and wide caliber are designed for higher water flow.
2. The motor does not require high voltage equipment to start.
3. The balance both between the motor shaft and impeller is calibrated to reduce noise and vibration during operation.
4. The G series pumps cast parts are made of high-quality cast iron or bronze with stainless steel housing.
5. The cast iron parts are coated with Epoxy to resist corrosion.
6. It is easy to move since it's small and lightweight.

APPLICATION

1. Discharge 4" is suitable for the water cycle in carp farms.
2. Collocation with horticulture, or landscape gardening.
3. Drainage of streams, rivers, farm-irrigations, fisher ponds.
4. Drainage of sewer treatment, water conservancy engineering, waterworks or other industries.

STRUCTURAL DRAWING



MATERIAL AND STANDARD TABLE

Liquid	Caliber	100 • 150 • 200 • 250 • 300(mm)
	Temperature	0°C~40°C (32°F~104°F)
	Application	Available to drainage of streams, farming-water conservancy, fishponds, sewers, waterworks, and various related industrial water fields. This type is particular designed for drainage volume of water.
Pump	The lowest depth	≤ 30 M
	Structure	Axial-Flow Impeller
	Impeller	Dual Mechanical Seal
	Seal	1/2~1HP : SUS-304 5~10HP : FC-200 / Bronze 15~20HP : Bronze
	Upper Cover	Brace Screw
	Bearing	Bearing 48
	Rotor Set	Rotor Set 81
	Brace Screw	Brace Screw 62
	Bearing	Bearing 48
Material	Motor Bracket	Mechanical Seal 50
	Impeller	Impeller 17
	Impeller	Rubber Cover 52
	Mechanical Seal Bracket	Strainer 63
	Volute Casing	Strainer 63
Motor	Strainer	SUS-304
	Bottom Plate	7 1/2~20HP : FC-200
	Lubricant	ISO VG.#32
	Motor Side	Carbon / Ceramic
	Pump Side	Silicon Carbide / Silicon Carbide
Casing	Type	Submersible dry type
	Insulation class	0.5~1HP: B / 5HP: F / 7.5~20HP: H
	Inner protector	Auto Reset Motor Protector
	Casing	SUS-304
	Main Shaft	SUS-304
Cable	Type	Standard VCT
	Material	

*Spare parts and material of pump could be made by request.



Axial-Flow Large Volume Water Sump Pump

Grinder Pump

* Elbow is sold separately for flange-type pumps.



GD-11512
GD-1212A



GD-31512
GD-1212

GD-3212
GD-1312

GD-3312
GD-352

GD-332
GD-352
GD-3752 (60Hz)



GD-3752 (50Hz)

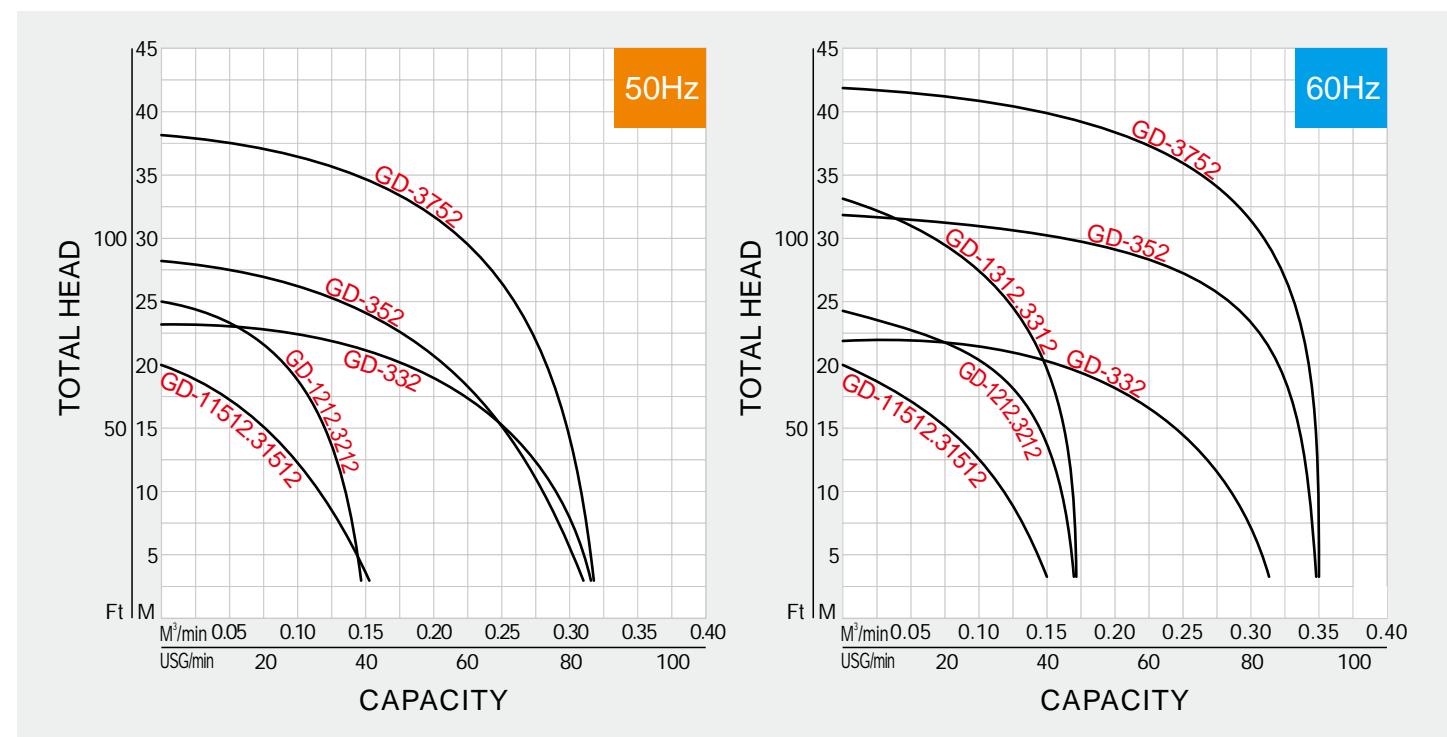


Radial Cutter
Radial Ring



Youtube

PERFORMANCE CURVE



SPECIFICATION

Type	Frequency	Phase	Power	Discharge	Pole/Rotation	Std.Head	Std.Flow	Max.Head	Max.Flow	Weight	Remark
TYPE	Hz	PH	HP	KW	Inch mm	P/rpm	M	M³/min	M	M³/min	KG
GD-11512(A)	50 60	10	1½	1.1	1¼"	32	2P / 2850 / 3450	17	12	0.06 0.13	20 20
GD-31512	50 60	30	1½	1.1	1¼"	32	2P / 2850 / 3450	17	12	0.06 0.13	20 20
GD-1212(A)	50 60	10	2	1.5	1¼"	32	2P / 2850 / 3450	23	14	0.06 0.15	25 24
GD-3212	50 60	30	2	1.5	1¼"	32	2P / 2850 / 3450	23	14	0.06 0.15	25 24
GD-1312	- 60	10	3	2.2	1¼"	32	2P / - / 3450	-	20	- 0.15	- 33
GD-3312	- 60	30	3	2.2	1¼"	32	2P / - / 3450	-	20	- 0.15	- 33
GD-332	50 60	30	3	2.2	2"	50	2P / 2850 / 3450	19	18	0.20 0.20	23 22
GD-352	50 60	30	5	3.7	2"	50	2P / 2850 / 3450	21	23	0.20 0.30	28 32
GD-3752	50 60	30	7½	5.5	2"	50	2P / 2850 / 3450	32	32	0.20 0.30	37 42

* (A) means single-phase motor can be installed with the float switch.

FEATURES

1. GD series Grinder Pumps are produced with high-quality FC-200 cast iron housings, VCT cable with Epoxy resin base, dry motor, and dual-mechanical seals for better performance.
2. The pump has heavy-duty ball bearings, a protector and insulation that conforms to IEC IP68 standards.
3. The design of the centrifugal semi-open impeller can avoid any long fiber items or other objects from blocking the inlet.
4. Both radial cutter and ring are made from SUS-440C material with a hardness of HRC 55-60°. Any high tenacity objects such as leather, textile, plastic bags, and rope are easy ground.

APPLICATION

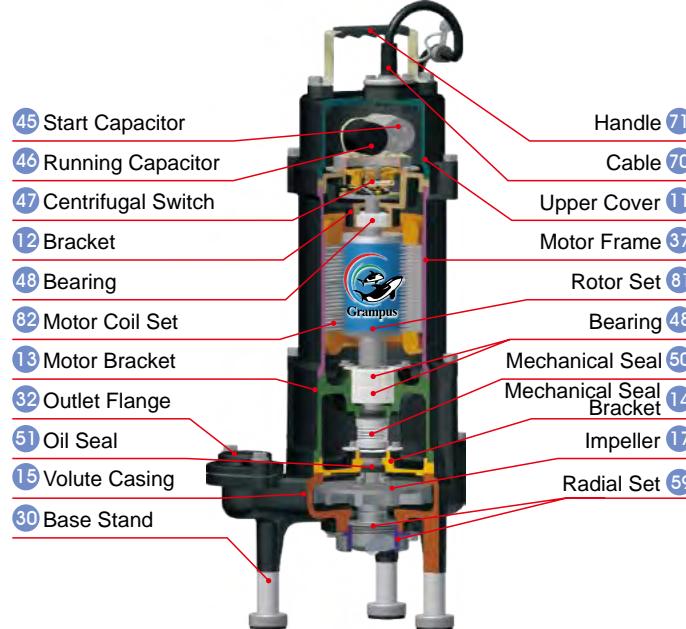
1. Materials such as leathers, textile fiber, food, and other tenacity objects are easily ground.
2. General household using, drainage systems of buildings and apartments, resorts and wastewater systems.
3. Commercial buildings, industrial factories, sewage water treatments.
4. Wastewater systems of schools, municipal engineering sewage treatments and so on are appropriate to this application.
5. Available to use in various wastewater drainage systems and sewage water treatments.

Industry application



Grinder Pump

STRUCTURAL DRAWING



MATERIAL AND STANDARD TABLE

Caliber	32mm • 50mm
Temperature	0°C~40°C(32°F~104°F)
Application	General household, apartments, resorts, commercial buildings, industrial factories, and wastewater systems.
The lowest depth	≤30 M
Structure	Centrifugal Vortex Impeller
Impeller	Dual Mechanical Seal
Seal	Upper Cover
Upper Cover	FC-200
Bracket	FC-200
Bearing	Heavy-duty bearing
Impeller	FC-200
Volute Casing	FC-200
Motor Bracket	FC-200
Mechanical Seal Bracket	FC-200
Radial Cutter	SUS-440C
Radial Ring	SUS-440C
Lubricant	ISO VG.#32
Motor Side	Carbon / Ceramic
Pump Side	Silicon Carbide / Silicon Carbide
Type	Submersible dry type
Insulation class	1.5HP~5HP: F / 7.5HP: H
Inner protector	Auto Reset Motor Protector
Material	Casing
Casing	FC-200
Main Shaft	SUS-410 / SUS-420
Cable	Standard VCT

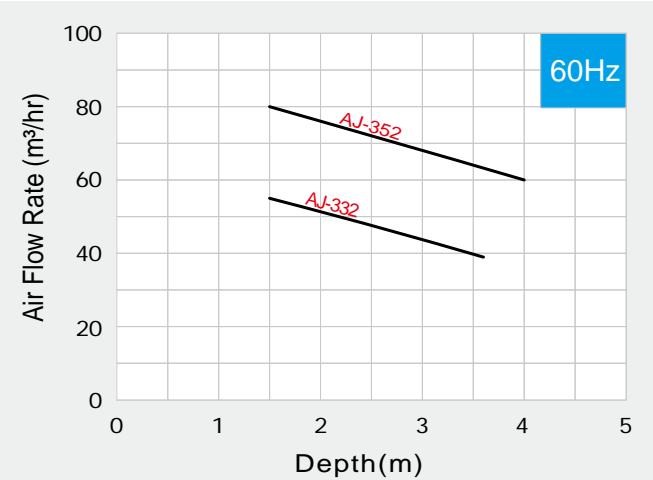
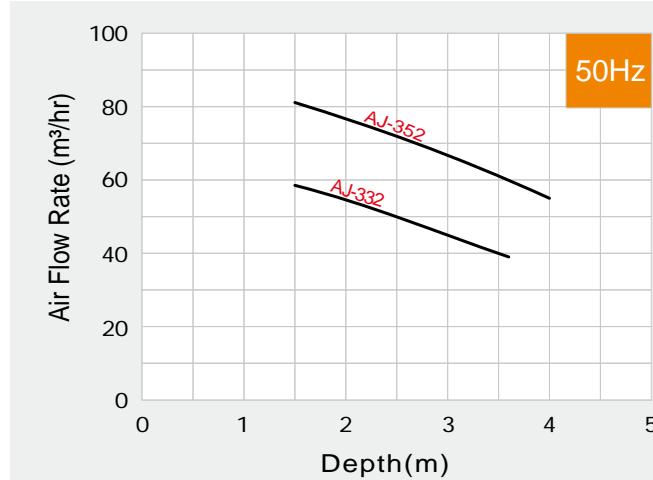
* Spare parts and material of pump could be made by request.

AJ-332
AJ-352

■ FEATURES

1. The AJ series rotates the turbine inside the pump to mix air and liquid, then releases an air-liquid mixture through the guide vane with a powerful aeration effect.
2. The high-efficiency design of air-liquid mixing allows this device to create homogeneous superfine air bubbles, which are then mixed with the whole liquid body with maximum degree of dissolved oxygen (DO.)
3. The dry motor is designed as a 3 phase, 4 pole induction motor with class F (155°C) insulation in accordance with the standards of IEC IP68.
4. The dual mechanical seal is made from silicon carbide for better lubrication and longer service life.
5. Ball-bearing with high torque durability, low noise and low vibration.
6. This pump can powerfully convert the air bubbles in every radial direction without missing any corners.
7. Our thick Epoxy coating is better than other common coatings for its corrosion and rust resistance.

■ PERFORMANCE CURVE



■ SPECIFICATION

Type	Phase	Start Method	Voltage	Power		Discharge		Pole	Max. Water Depth	Air Flow Rate-Water Depth	No. of Outlets	Weight	Solid Passage
TYPE	PH		VOLT	HP	KW	Inch	mm	P	M	M³/hr		KG	mm
AJ-332	3Ø	Direct	220/380	3	2.2	2"	50	4P	3.6	39 / 38	8	126	15
AJ-352	3Ø	Direct	220/380	5	3.7	2"	50	4P	4.0	55 / 60	8	128	15

■ APPLICATION

Excellent equipment for aeration in various industries, such as industrial wastewater, sewage water aeration treatment, general sewer aeration engineering, and active slurry treatment in aeration tanks. Also excellent for wastewater mixing and animal husbandry.



Submersible Aerator

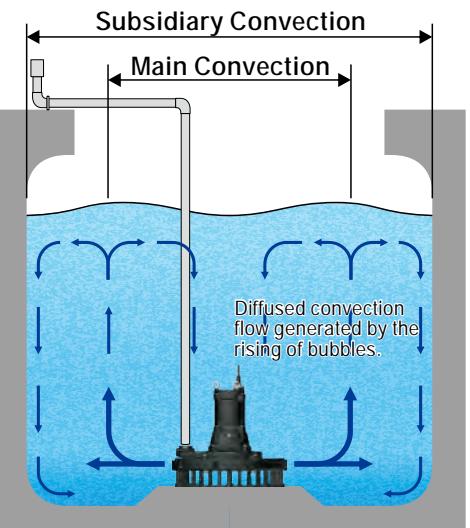
■ CONVECTION PATTERN

Main Convection

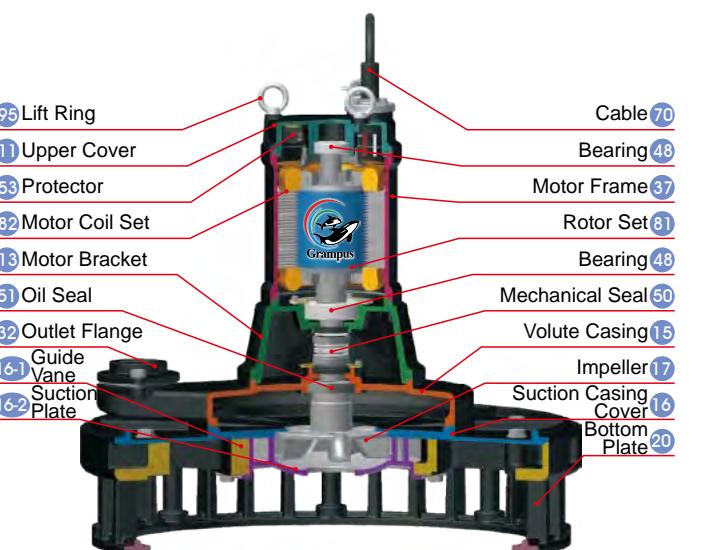
Convection made by rising bubbles.
(The minimum distance that must be provided between each aerator.)

Subsidiary Convection

The maximum convection that can keep solids subsidiary pended to prevent sedimentation of solids.



■ STRUCTURAL DRAWING



■ MATERIAL AND STANDARD TABLE

Liquid	Caliber	50mm
	Coating	Epoxy
	Temperature	0°C~40°C(32°F~104°F)
	Application	Water treatment, plants, pond aeration, sewage, treatment, aeration, fish farming.
Pump	The lowest depth	≤30 M
	Structure	Semi-open
	Impeller	Dual Mechanical Seal
	Seal	FC-200
	Upper Cover	Heavy-duty bearing
	Bearing	SCS13
	Impeller	FC-200
	Volute Casing	FCD-450
	Suction Casing Cover	FCD-450
	Guide Vane	SCS13
Material	Suction Plate	FCD-450
	Bottom Plate	ISO VG.#32
	Lubricant	Carbon / Ceramic
	Motor Side	Silicon Carbide / Silicon Carbide
Seal	Pump Side	Inner Protector
	Inner Protector	Percipience Instrument of seal leakage
	Type	Submersible dry type
Motor	Insulation class	F class (155°C)
	Inner protector	Auto Reset Motor Protector
	Casing	FC-200
Casing	Main Shaft	SUS-410 / SUS-420
	Cable	Standard VCT

*Spare parts and material of pump could be made by request.



RM-3052
RM-313
RM-325
RM-337

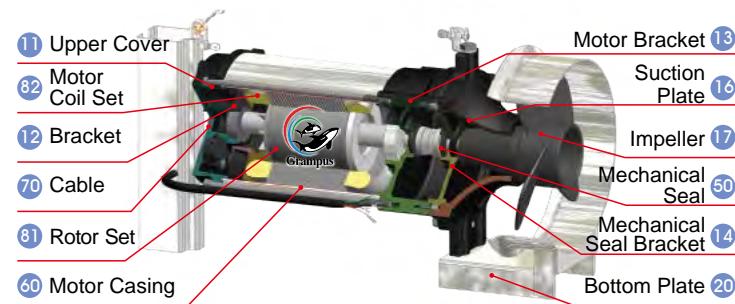
FEATURES

1. Compact design.
2. More efficient bulk flow.
3. The angular contact ball bearing resists axial force.

APPLICATION

1. Biological treatment tanks.
2. Equalization tanks.
3. Lime slurry storage tanks.
4. Ponds and rivers water circulations.
5. Heat exchanger.
6. Ice prevention.

STRUCTURAL DRAWING



SPECIFICATION

Type	Phase	Voltage	Power		Pole	Capacity	Flow Speed	Dimension(mm)		Remark
TYPE	PH	VOLT	HP	KW	P	M ³ /min	M/s	A	B	REM
RM-3052	30	220/380	1/2	0.4	4P	1.8	1.78	538.5	459	
RM-313	30	220/380	1	0.75	4P	3.2	2.02	538.5	459	
RM-325	30	220/380	2	1.5	4P	4.5	2.50	588	508.5	
RM-337	30	220/380	3	2.2	4P	6.8	3.50	608	528.5	



FS-1052
FS-3052

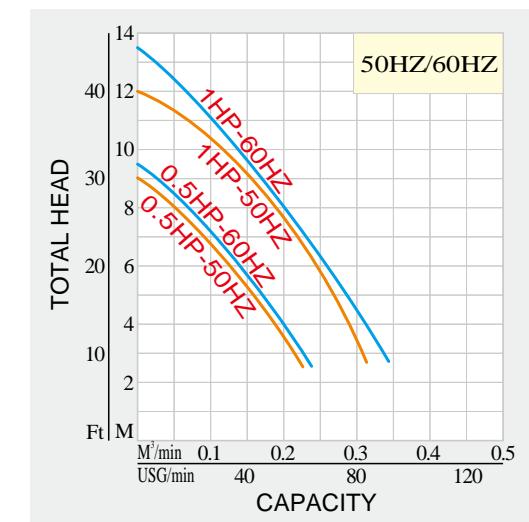


Schematic Drawing

FEATURES

1. The FS-series is a floating scum skimmer which is designed for the collection of foam scum on water surface, through by suction mouth to collect scum efficiently in order to reduce the manpower work.
2. By this floating type function, the suction part can keep its relative position with the water surface, which prevents operation failure due to changes in the water level.
3. Can be adjusted to any depth below the water surface by floater.

PERFORMANCE CURVE



SPECIFICATION

Type	Frequency	Phase	Voltage	Power		Caliber		Pole/Rotation	Std.Head	Std.Flow	Weight			
TYPE	Hz	PH	VOLT	HP	KW	Inch	mm	P/rpm	M	M ³ /min	KG			
FS-1052	50	60	1Ø	110/220	1/2	0.4	2"	50	2P / 2850 / 3450	5 M	4 M	0.16	0.20	26
FS-3052	50	60	3Ø	380	1/2	0.4	2"	50	2P / 2850 / 3450	5 M	4 M	0.16	0.20	25
FS-112	50	60	1Ø	110/220	1	0.75	2"	50	2P / 2850 / 3450	8 M	8 M	0.19	0.20	28
FS-312	50	60	3Ø	380	1	0.75	2"	50	2P / 2850 / 3450	8 M	8 M	0.19	0.20	28

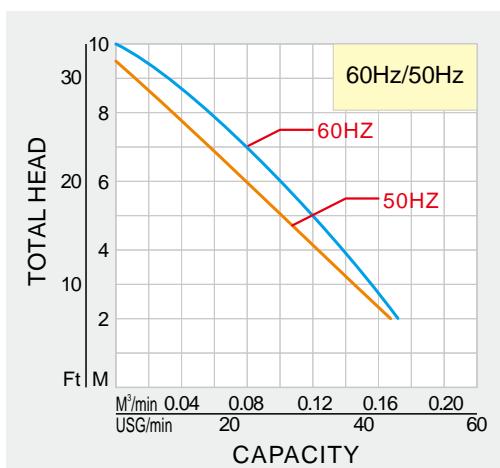


TC-10515
TC-30515

FEATURES

1. This pump has rubber suction pads for residual removal as low as 0.1~0.3 cm.
2. Special water-cooling design prevents the motor from overheating
3. Channel impellers are designed for high efficiency, power-saving, and prevent motors from overloading.
4. Lightweight and small size for easy transport. Plug-in option if needed.
5. Stainless steel casing and high-quality cast iron housing design for durability.

PERFORMANCE CURVE



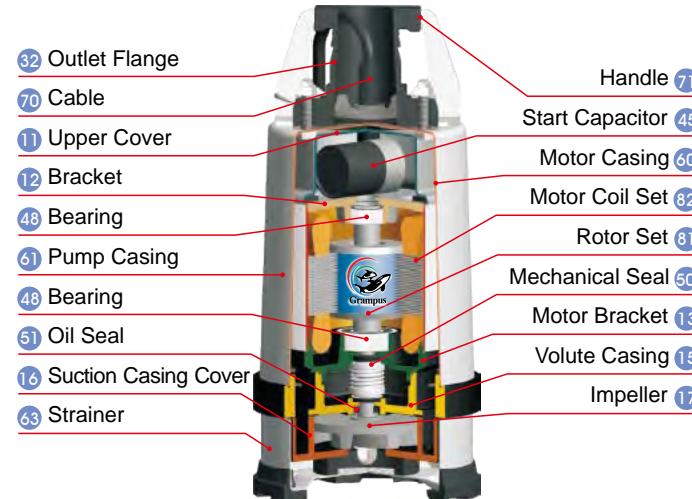
SPECIFICATION

Type	Frequency	Phase	Power	Discharge	Pole/Rotation	Std. Head	Std. Flow	Max. Head	Max. Flow	Weight	Remark
TYPE	Hz	PH	HP	KW	Inch	mm	P/rpm	M	M³/min	M	M³/min
TC-10515	50	60	10	1/2	0.4	1 1/2"	40	2P	2850 / 3450	5	6
TC-30515	50	60	30	1/2	0.4	1 1/2"	40	2P	2850 / 3450	5	6

APPLICATION

1. Ground and underground water suction.
2. Drainage of water tanks and water towers.
3. Home use drainage.

STRUCTURAL DRAWING



MATERIAL AND STANDARD TABLE

Liquid	Caliber	40mm
	Temperature	0°C~40°C(32°F~104°F)
	Application	Ground and underground water suction, Drainage of water tanks and water tower
	The lowest depth	30 M
Pump	Structure	Impeller
	Seal	Dual Mechanical Seal
	Upper Cover	SUS-304
	Bearing	Heavy-duty bearing
	Impeller	FC-200
	Volute Casing	FC-200
	Suction Casing Cover	FC-200
	Strainer	SUS-304
	Material	ISO VG.#32
	Seal	Carbon / Ceramic
Motor	Material	Silicon Carbide / Silicon Carbide
	Type	Submersible dry type
	Insulation class	B class(130°C)
	Inner protector	Auto Reset Motor Protector
Material	Casing	SUS-304
	Main Shaft	SUS-410 / SUS-420
Cable	Standard	VCT / Optional
	Optional	



FEATURES

1. Floating switch of cable type use special waterproof cable and precise micro switch, the internal control element is completely sealed inside the float, the action is completely not affected by external sewage and debris to cause wrong action with the rise and fall of the liquid level.
2. Additionally attached special float positioner (weight), it is easy for installation, freely adjust the length of the cable according to liquid level (between float and weight), to control water level when pump operating.

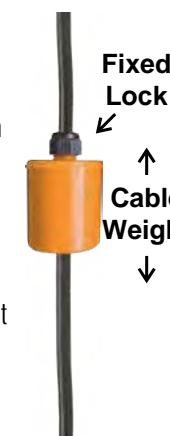
APPLICATION

1. Cable is processed by waterproof sealing treatment, effective blocking moisture and sealed entirely. Compliant with IP68 Standard.
2. Used for liquid level automatic control in swimming pools, sewage tanks, liquid tanks, and general underground water tanks.
3. Suitable for sewage, liquid of high viscosity. Cable Length: 3~15M for options, and equipped with automatic control weight of liquid.
4. Max. Voltage: AC 250VAC, 50/60Hz, with A and B two sets of connections.
5. Max. Current: 16(8)A. Operating temperature range is 0~60°C.
6. Cable is made of rubber H07RN-F European standard, which is highly flexible, more durable and not easy to get harden than general PVC material.

INSTRUCTION

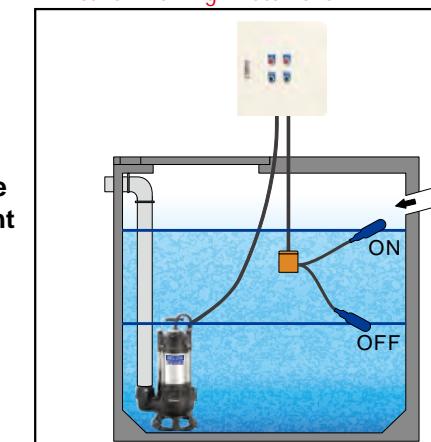
CABLE WEIGHT USAGE:

1. Unlock the fixed lock of weight.
2. Slide weight up or down to applicable position.
3. Fix the fixed lock of the weight.
- (The distance between weight and float shall not be less than 10 cm.)



Water Drainage:

Active when high water level.

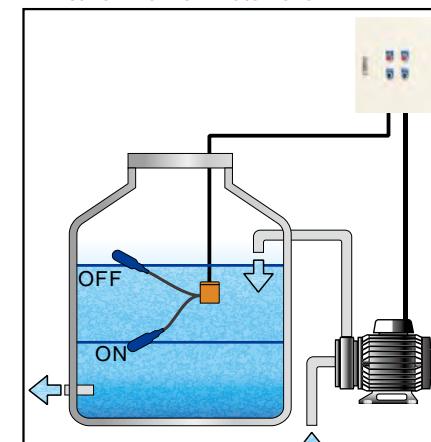


3 Cores or 2 Cores:

When the float is at higher position, the connection is on. When the float is at lower position, the connection is off.

Water Supply:

Active when low water level.



3 Cores:

When the float is at higher position, the connection is off. When the float is at lower position, the connection is on.

SPECIFICATION

Type	Cable Length X Core	Cable Type	Withstand Voltage	Withstand Current	Accessories	Weight
CFA-32	3M X 2C	Water-proof sealed cable	250V	15A	Weight	0.79KG
CFA-33	3M X 3C	Water-proof sealed cable	250V	15A	Weight	0.79KG
CFA-53	5M X 3C	Water-proof sealed cable	250V	15A	Weight	1.03KG
CFA-103	10M X 3C	Water-proof sealed cable	250V	15A	Weight	1.58KG
CFA-153	15M X 3C	Water-proof sealed cable	250V	15A	Weight	2.17KG

TOS

TUS


SPECIFICATION

Type	Discharge	
TYPE	Inch	mm
TOS-2	2"	50
TOS-3	3"	80
TOS-4	4"	100
TOS-6	6"	150
TOS-8	8"	200

Type	Discharge	
TYPE	Inch	mm
TUS-2	2"	50
TUS-3	3"	80
TUS-4	4"	100

Guide Rail System

AS,BS,B,BV,GD and P series pumps with lift brackets are easy to repair and maintain by guide rail bars and chains. Additionally, they help pumps ascend and descend, assemble and disassemble, and it is safer and more convenient than traditional pumps.

ATTENTION

Depending on the installation situation at the project site, we have optional lifting devices. But the pump and guide rail are excluded from our lifting device, pump and guide rail need to be purchased separately.

Guide Rail System of Constitution


JET

TOJ


SPECIFICATION

Type	Discharge	
TYPE	Inch	mm
JET-25	1"	25
JET-32	1 1/4"	32
JET-40	1 1/2"	40
JET-50	2"	50

Type	Discharge	
TYPE	Inch	mm
TOJ-25	1"	25
TOJ-32	1 1/4"	32
TOJ-40	1 1/2"	40
TOJ-50	2"	50

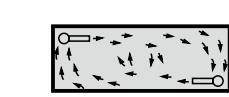
APPLICATION

Excellent equipment for aeration in various industries, such as industrial wastewater, sewage water aeration treatment, general sewer aeration engineering, and active slurry treatment in aeration tanks. Also excellent for wastewater mixing and animal husbandry.

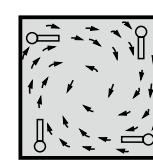
ATTENTION

Depending on the installation situation at the project site, we have an optional aeration device, but the pump and air pipe are excluded from our aeration device, so they must be purchased separately.

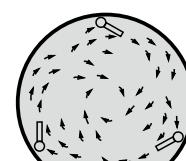
INSTALLATION CONSULTATION



A Rectangular Tank
(L:W=2:1) (L:W=5:1)



A Square Tank



A Circle Tank

ELBOW & Stainless Steel Elbow



ECD3 ECD3-2 ECR3 ECR3-2 ECR3-4 ECR4 ECR4-3 ECRA4



ECRA4-3 ECRA4-6 ECR6 ECR8 ECL4 ECL5

Elbow

Type	Discharge	Inlet PCD * Hole	Outlet PCD * Hole	Thread	Applicable Series
ECD3	3"	145 mm * 4 Hole	Diamond 140 mm * 2 Hole	PT or NPT	B, BF, BS, BSF
ECD3-2	3"→2"	145 mm * 4 Hole	Diamond 140 mm * 2 Hole	PT or NPT	B, BF, BS, BSF
ECR3	3"	145 mm * 4 Hole	Round 150 mm * 4 Hole	PT or NPT	AS
ECR3-2	3"→2"	145 mm * 4 Hole	Round 150 mm * 4 Hole	PT or NPT	AS
ECR3-4	3"→4"	145 mm * 4 Hole	Round 150 mm * 4 Hole	PT or NPT	B, BF, BS, BSF
ECR4	4"	145 mm * 4 Hole	Round 175 mm * 8 Hole	PT or NPT	B, BF, BS, BSF
ECR4-3	4"→3"	145 mm * 4 Hole	Round 175 mm * 8 Hole	PT or NPT	B, BF, BS, BSF
ECRA4	4"	165 mm * 4 Hole	Round 175 mm * 8 Hole	PT or NPT	AS
ECRA4-3	4"→3"	165 mm * 4 Hole	Round 175 mm * 8 Hole	PT or NPT	AS
ECRA4-6	4"→6"	165 mm * 4 Hole	Round 240 mm * 8 Hole	No Flange	AS
ECR6	6"	265 mm * 8 Hole	Round 240 mm * 8 Hole	No Flange	AS
ECR8	8"	265 mm * 8 Hole	Round 290 mm * 8 Hole	No Flange	AS
ECL4	4"	145 mm * 4 Hole	Direct Tube		B, BF, BS, BSF
ECL5	5"	145 mm * 4 Hole	Direct Tube		B, BF, BS, BSF



ESD3 ESD3-2 ESR4

Stainless Steel Elbow

Type	Discharge	Inlet PCD * Hole	Outlet PCD * Hole	Thread	Applicable Series
ESD3	3"	145 mm * 4 Hole	Diamond 140 mm * 2 Hole	PT or NPT	P, PF
ESD3-2	3"→2"	145 mm * 4 Hole	Diamond 140 mm * 2 Hole	PT or NPT	P, PF
ESR4	4"	145 mm * 4 Hole	Round 175 mm * 8 Hole	PT or NPT	P, PF

